



CS-2040

Single Needle, Unison Feed, Flatbed, Lockstitch Machine. (For extra heavy-weight materials)

Model No. CS-2040	S.P.M. 800
Max. Stitch Length 12mm	Lift Of Presser Foot (Knee) 20mm
Needle System DY×3 #27 (#21~#28)	Needle Bar Stroke 56mm
Alternating Movement 4~10mm	
Thickness Of The Sewn Products Extra Heavy	

The lift of presser foot is up to 20 mm, suitable for stitching the extra heavy-weight materials.

The sewing area is up to 404 mm, suitable for stitching the huge articles.

- Powerful unison feed, the machine can sew accurately and easily several sheets of heavy-weight materials piled together.
- Applied the semi-rotary large shuttle & bobbin, could reduce the frequency of changing the bobbin thread, and increase the sewing efficiency.
- Suitable for stitching all the extra heavy-weight materials, such as safety belts, tents, seatings, shoes, bags, golf bags,.....etc..



CS-6210

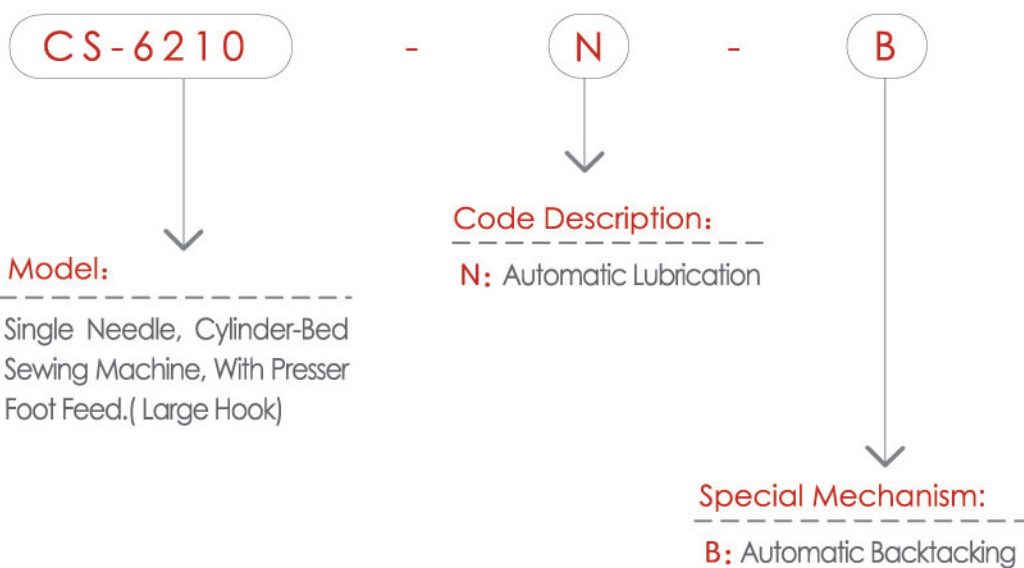
Single Needle, Cylinder-Bed Sewing Machine, With Presser Foot Feed. (Large hook)

Model No. CS-6210	S.P.M. 2,000
Max. Stitch Length 7mm	Lift Of Presser Foot (Knee) 15mm
Needle Bar Stroke 38mm	Needle System DP×17 #22 (#19~#22)
Alternating Movement 2~5mm	Cylinder Diameter 47mm
The Sewing Space 278mm	










With improved mechanism and new appearance design to improve the practicability.

Walking foot and feed dog make uniform and beautiful stitches to be obtained.

- Applied with new type of stitch adjusting mechanism, precisely stitch length setting & stitch length of forward-stitching and back tacking could be easy adjusted. With light touch to the lever, stitching can be reversed.
- Suitable for stitching the cylinder & curved material, such as shoes, bags, cases,.....etc..



SPECIFICATIONS:

Model No.	 Max. Sewing Speed S. P. M.	 Lifting Of Presser Foot (Knee) mm	 Max. Stitch Length mm	 Needle Bar Stroke mm	 Needle System	 The Alternating Movement of Presser Foot mm	Cylinder Diameter mm	 Automatic Backtacking	Operating Space mm
CS-6210	2000	15	7	38	DP×17 #22 (#19~#22)	2~5	47		278
CS-6210-B	2000	15	7	38	DP×17 #22 (#19~#22)	2~5	47		278
CS-6210N	2000	15	7	38	DP×17 #22 (#19~#22)	2~5	47		278
CS-6210N-B	2000	15	7	38	DP×17 #22 (#19~#22)	2~5	47		278

CS-6210-B



Single Needle, Cylinder-Bed Sewing Machine, With Presser Foot Feed. (With Automatic Backtacking)(Large hook, for heavy materials)

- Applied with one-touch reverse feeding device (automatic backtacking device), easy operation and could increase the sewing efficiency.
- The other special features are as CS-6210.

CS-6210N-B



Single Needle, Cylinder-Bed Sewing Machine, With Presser Foot Feed. (With automatic lubrication and backtacking)(Large hook, for heavy materials)

- Applied with one-touch reverse feeding device (automatic backtacking device), easy operation and could increase the sewing efficiency.
- Automatic lubrication system, easy maintenance and increase the durability of the machine.
- The other special features are as CS-6210.



CS-6220

Single Needle, Cylinder-Bed Sewing Machine, With Presser Foot Feed.(Large hook, Automatic Lubrication).(Lengthened Type).

Model No. CS-6220	S.P.M. 2,000
Max. Stitch Length 7mm	Lift Of Presser Foot (Knee) 15mm
Needle System DP X 17 #22 (#19~#22)	Needle Bar Stroke 38mm
Alternating Movement 2~5mm	

Lengthened design with more clear sewing space, suitable for large materials. Automatic lubrication system, smooth and quiet running, easy maintenance.

- The hand lifer lever is installed in the front face of the machine, easy operation.
- Walking foot and feed dog make uniform and beautiful stitches to be obtained.
- Ideally suited for stitching tubular and curved articles, such as shoe, bags, small articles,etc..





CS-6220-B

Single Needle, Cylinder-Bed Sewing Machine, With Presser Foot Feed.(Large hook, Automatic Lubrication) (Lengthened Type) (With automatic back tacking device).



Applied with one-touch reverse feeding device (automatic backtacking device), easy operation and could increase the sewing efficiency. Automatic lubrication system ,smooth and quiet running, easy maintenance. Walking foot and feed dog make uniform and beautiful stitches to be obtained.

- The other special features are as CS-6220.

Model No. CS-6220-B		S.P.M. 2,000	
Max. Stitch Length 7mm	Lift Of Presser Foot (Knee) 15mm		
NeedleSystem DP×17 #22 (#19~#22)	Needle Bar Stroke 38mm		
Alternating Movement 2~5mm			



CS-471

Single Needle,Cylinder-Bed Sewing Machine,With Presser Foot Feed.(For extra heavy-weight materials)



Top & bottom feed (walking foot & feed dog), the machine can sew accurately and easily several sheets of heavy-weight materials piled up together. The sewing area is up to 420 mm, suitable for stitching the huge articles.

- The lift of presser foot is up to 20 mm, suitable for stitching the extra heavy-weight materials.
- Applied the semi-rotary large shuttle & bobbin, could reduce the frequency of changing the bobbin thread, and increase the sewing efficiency.
- Suitable for stitching all the extra heavy-weight materials, such as the handle of bags, gloves, safety belts, tents, seatings, shoes, bags, golf bags,.....etc..

Model No. CS-471		S.P.M. 800	
Max. Stitch Length 11mm	Lift Of Presser Foot (Knee) 20mm		
NeedleSystem DY×3 #26 (#23~#28)	Needle Bar Stroke 56mm		
Dia. Of Cylinder-Bed 81mm			
Alternating Movement 4~8mm			
Thickness Of The Sewn Products Extra Heavy			



CS-8750L

Single Needle, Cylinder-Bed Sewing Machine, With Unison Feed. (Lengthened slender cylinder-bed)

Model No. CS-8750L		S.P.M. 1,700
Max. Stitch Length 5mm	Lift Of Presser Foot (Knee) 10mm	
Needle System DP X 17 #18 (#16~#20)	Needle Bar Stroke 34mm	
Cylinder Length 280mm		

Apply with lengthened slender cylinder-bed to increase the range of usage and enables easy and unhindered movement of bulky or tubular work piece.

The special design of cylinder-bed side is suitable for the application of the out sole to the shoe-upper with a single continuous stitch and also suitable for stitching other tubular goods.

- With unison feed owns good feeding characteristics, even on materials with rough, slippery or tacky surfaces, accurate and uniform stitch.
- The width of cylinder-bed side is 47 mm, the height of cylinder-bed side is 57 mm which enables easy and unhindered movement of bulky or tubular work piece.
- Practically noiseless running because bevel gears are enclosed in grease-packed cases.



CS-335BH

Single Needle, Cylinder-Bed Sewing Machine, With Unison Feed. (Horizontal movement of drop feed) (For binding stitching)

Model No. CS-335BH		S.P.M. 2,500
Max. Stitch Length 5.5mm	Lift Of Presser Foot (Knee) 10mm	
Needle System DP X 17 #16 (#14~#18)	Needle Bar Stroke 34mm	
Alternating Movement 2~6mm		

With unison feed owns good feeding characteristics, even on materials with rough, slippery or tacky surfaces, accurate and uniform stitch.

Practically noiseless running because bevel gears are enclosed in grease-packed cases.

- Diameter of cylinder-bed is 46 mm, which enables easy and unhindered movement of bulky or tubular work piece.
- Easy infinite stitch length regulation.
- Suitable for stitching (taping or piping or binding) for medium and heavy materials. (For example: bags, shoes, purses and other tubular goods).
- Binder feeding together with unison feed.



CS-335U

Single Needle, Cylinder-Bed Sewing Machine, With Unison Feed.(Elliptical movement of drop feed) (For normal stitching).



Model No. CS-335U	S.P.M. 2,500
Max. Stitch Length 5.5mm	Lift Of Presser Foot (Knee) 10mm
Needle System DP×17 #16 (#14~#18)	Needle Bar Stroke 34mm
Alternating Movement 2~6mm	

With unison feed owns good feeding characteristics, even on materials with rough, slippery or tacky surfaces, accurate and uniform stitch.

Practically noiseless running because bevel gears are enclosed in grease-packed cases.

- Diameter of cylinder-bed is 46 mm, which enables easy and unhindered movement of bulky or tubular work piece.
- Easy infinite stitch length regulation.
- Suitable for stitching for medium and heavy materials. (For example: bags, shoes, purses and other tubular goods).



CS-8703

Single Needle, Cylinder-Bed Sewing Machine, With Unison Feed.(Standard hook)(Elliptical movement of drop feed, for normal stitching).



Model No. CS-8703	S.P.M. 2,000
Max. Stitch Length 7mm	Lift Of Presser Foot (Knee) 15mm
Needle System DP×17 #21 (#18~#22)	Needle Bar Stroke 38mm
Alternating Movement 2~6mm	
Dia. Of Cylinder-Bed 47mm	

With unison feed owns good feeding characteristics, even on materials with rough, slippery or tacky surfaces, accurate and uniform stitch.

- Applied the new type of stitch length adjusting mechanism, precisely stitch length setting & stitch length of forward-stitching and back tacking could be easily adjusted.
- With light touch to the lever, stitching can be reversed.
- Applied with the new type of "Double supporting-point backtacking mechanism", durable & ensured the precise backtacking seams.
- Ideally suited for normal stitching tubular and curved articles, such as shoes, bags, small articles, purses,.....etc..

CS-8703

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V

Model:**CS-8703:**

Single Needle, Cylinder-Bed Sewing Machine, With Unison Feed.(Regular Hook)

CS-8713:







Single Needle, Cylinder-Bed Sewing Machine, With Unison Feed.(Large Hook)

Code Description:

: Elliptical movement of drop feed.
(for normal stitching)

V: Horizontal movement of drop feed.
(for binding stitching)

SPECIFICATIONS:

Model No.	 Max. Sewing Speed S. P. M.	 Lifting Of Presser Foot (Knee) mm	 Max. Stitch Length mm	 Needle Bar Stroke mm	 Needle System	 The Alternating Movement of Presser Foot mm	Cylinder-Bed Diameter mm	Hook System
CS-8703	2000	15	7	38	DP×17 #21 (#18~#22)	2~6	47	Standard Hook
CS-8703V	2000	15	7	38	DP×17 #21 (#18~#22)	2~6	47	Standard Hook
CS-8713	2000	15	7	38	DP×17 #21 (#18~#22)	2~6	47	Large Hook
CS-8713V	2000	15	7	38	DP×17 #21 (#18~#22)	2~6	47	Large Hook

CS-8703V



Single Needle, Cylinder-Bed Sewing Machine, With Unison Feed.(Horizontal movement of drop feed, for binding stitching)(Standard hook, for medium materials~heavy materials)

- Suitable for stitching (taping or piping or binding) for medium and heavy materials. (For example: bags, shoes, purses and other tubular goods).
- The other special features are as CS-8703.

CS-8713V



Single Needle, Cylinder-Bed Sewing Machine, With Unison Feed.(Horizontal movement of drop feed, for binding stitching)(large hook, for heavy materials)

- Suitable for stitching (taping or piping or binding) for medium and heavy materials. (For example: bags, shoes, purses and other tubular goods).
- The other special features are as CS-8713.



CS-8B

Single Needle, Cylinder-Bed Sewing Machine, With Unison Feed.(Standard hook) (Elliptical movement of drop feed, for normal stitching).



Model No. CS-8B		S.P.M. 2,800	
Max. Stitch Length 5mm	Lift Of Presser Foot (Knee) 13mm		
Needle System DP×17 #22 (#19~#22)	Needle Bar Stroke 34mm		
Alternating Movement 2~6mm			

These machines are equipped with walking foot, needle feed and feed dog, all of which act completely in unison.

Consequently, the upper or lower sewing material does not slip and also these machines can sew accurately and easily several sheets of heavy weight materials piled up together.

Equipped with a safety clutch mechanism which protects the rotating hook & needle from damage when the thread is caught in the rotating hook.

- The diameter of cylinder-bed is 65mm, is ideally suited for stitching tubular and curved articles, such as shoes, bags, small articles, purses,.....etc..



CS-8BV

Single Needle, Cylinder-Bed Sewing Machine, With Unison Feed.(Standard hook)(Horizontal movement of drop feed, for binding stitching)

Model No. CS-8BV	S.P.M. 2,800
Max. Stitch Length 5mm	Lift Of Presser Foot (Knee) 13mm
Needle System DP×17 #22 (#19~#22)	Needle Bar Stroke 34mm
Alternating Movement 2~6mm	

Suitable for stitching (taping or piping or binding) for heavy materials.
Binder feeding together with unison feed.

- The other special features are as CS-8B.



CS-8243

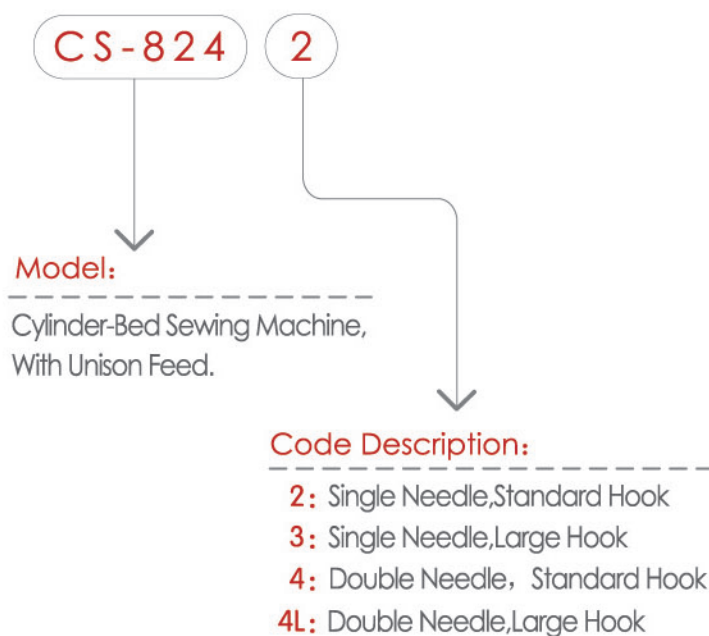
Single Needle, Cylinder-Bed Sewing Machine, With Unison Feed. (Large hook).

Model No. CS-8243	S.P.M. 2,000
Max. Stitch Length 6mm	Lift Of Presser Foot (Knee) 13mm
Needle System DP×17 #23 (#20~#23)	Needle Bar Stroke 36mm
Alternating Movement 3~7mm	

Equipped with a safety clutch mechanism which protects the rotating hook & needle from damage when the thread is caught in the rotating hook.

The diameter of cylinder-bed is 72 mm, is ideally suited for stitching tubular and curved articles, such as shoes, bags, small articles, purses,.....etc..

- Applied with large hook ensures high sewing efficiency.
- These machines are equipped with walking foot, needle feed and feed dog, all of which act completely in unison.Consequently, the upper or lower sewing material does not slip and also these machines can sew accurately and easily several sheets of heavy weight materials piled up together.
- The stitch length adjusting dial can be turned with ease. And with light touch to the lever, stitching can be reversed.



SPECIFICATIONS:

Model No.	 Max. Sewing Speed S. P. M.	 Lifting Of Presser Foot (Knee) mm	 Max. Stitch Length mm	 Needle Bar Stroke mm	Hook System	 Needle System	 The Alternating Movement of Presser Foot mm
CS-8242	2000	13	6	36	Standard Hook	DP×17#23 (#20~#23)	3~7
CS-8243	2000	13	6	36	Large Hook	DP×17#23 (#20~#23)	3~7
CS-8244	2000	13	6	36	Standard Hook	DP×17#23 (#20~#23)	3~7
CS-8244L	2000	13	6	36	Large Hook	DP×17#23 (#20~#23)	3~7

CS-8242

Single Needle, Cylinder-Bed Sewing Machine, With Unison Feed. (Standard hook).

CS-8244L

Double Needle, Cylinder-Bed Sewing Machine, With Unison Feed. (Large hook).

- Applied with large hook. Increase the sewing efficiency, and get a perfect seam.

**CS-441**

Single Needle, Cylinder-Bed Sewing Machine With Unison Feed. (For extra heavy-weight materials)

Model No. CS-441		S.P.M. 800
Max. Stitch Length 11mm	Lift Of Presser Foot (Knee) 20mm	
Needle System DY×3#26 (#23~#28)	Needle Bar Stroke 56mm	
Dia. Of Cylinder-Bed 81mm		
Alternating Movement 4~8mm		

Powerful unison feed mechanism, the machine can sew accurately and easily several sheets of heavy-weight materials piled up together.

The sewing area is up to 420 mm, suitable for stitching the huge articles.

- The lift of presser foot is up to 20 mm, suitable for stitching the extra heavy-weight materials.
- Applied the semi-rotary large shuttle & bobbin, could reduce the frequency of changing the bobbin thread, and increase the sewing efficiency.
- Suitable for stitching all the extra heavy-weight materials, such as the handle of bags, gloves, safety belts, tents, seatings, shoes, bags,.....etc..



CS-2050

Single Needle, Cylinder-Bed Sewing Machine With Unison Feed. (For extra heavy-weight materials)



Model No. CS-2050	S.P.M. 800
Max. Stitch Length 10mm	Lift Of Presser Foot (Knee) 20mm
Needle System DY×3 #25 (#21~#28)	Needle Bar Stroke 56mm
Alternating Movement 4~10mm	

Powerful unison feed mechanism, the machine can sew accurately and easily several sheets of heavy-weight materials piled together.

The lift of presser foot is up to 20 mm, suitable for stitching the extra heavy-weight materials.

The sewing area is up to 404 mm, suitable for stitching the huge articles.

- Applied the semi-rotary large shuttle & bobbin, could reduce the frequency of changing the bobbin thread, and increase the sewing efficiency.
- Suitable for stitching all the extra heavy-weight materials, such as safety belts ,tents, seatings, shoes, bags, golf bags,.....etc..



CS-411N

Single Needle, Drop Feed, Super-Long Cylinder-Bed, Lockstitch Machine. (For heavy-weight materials horizontal stitching)



Model No. CS-411N	S.P.M. 800
Max. Stitch Length 11mm	Lift Of Presser Foot (Knee) 20mm
Dia.of Cylinder -Bed: 85 mm	Needle Bar Stroke 56mm
Sewing Area 178×935 mm	Needle System DY×3#26 (#23~#28)

The sewing area is up to 935 mm, (cylinder-bed length:935 mm), suitable for stitching the huge articles, long-sized articles, and the tubular goods.

- The machine can sew accurately and easily several sheets of heavy-weight materials piled up together.
- The lift of presser foot is up to 20 mm, suitable for stitching the heavy-weight materials.
- Applied the semi-rotary large shuttle & bobbin, could reduce the frequency of changing the bobbin thread, and increase the sewing efficiency.
- Usage: Suitable for horizontal stitching all the heavy-weight materials, such as Inner case of golf bags,.....etc..



CS-491

Single Needle, Super-Long Cylinder-Bed Sewing Machine, With Presser Foot Feed. (For Extra heavy-weight materials)

Model No. CS-491		S.P.M. 650
Max. Stitch Length 11mm	Lift Of Presser Foot (Knee) 20mm	
Dia. of Cylinder -Bed: 81mm	Needle Bar Stroke 56mm	
Sewing Area 180×950mm	Needle System DY×3#26 (#23~#28)	
Alternating Movement 4~8mm		

The sewing area is up to 950 mm (cylinder-bed length:950 mm), suitable for stitching the huge articles, long-sized articles, and the tubular goods.

- Due to the powerful feed, the machine can sew accurately and easily several sheets of heavy weight materials piled up together.
- The lift of presser foot is up to 20 mm, suitable for stitching the extra heavy-weight materials.
- Applied the semi-rotary large shuttle & bobbin, could reduce the frequency of changing the bobbin thread, and increase the sewing efficiency.
- Usage: Suitable for stitching all the extra heavy-weight materials, such as golf bags, carrying bags,.....etc..



CS-461

Single Needle, Super-Long Cylinder-Bed Sewing Machine With Unison Feed. (For Extra heavy-weight materials)

Model No. CS-461		S.P.M. 650
Max. Stitch Length 11mm	Lift Of Presser Foot 20mm	
Dia. of Cylinder -Bed: 81mm	Needle Bar Stroke 56mm	
Sewing Area 180×950mm	Needle System DY×3#26 (#23~#28)	
Alternating Movement 4~8mm		

The sewing area is up to 950 mm (cylinder-bed length:950 mm), suitable for stitching the huge articles, long-sized articles, and the tubular goods.

- Due to the more powerful feed, the machine can sew more accurately and easily several sheets of heavy weight materials piled up together.
- The lift of presser foot is up to 20 mm, suitable for stitching the extra heavy-weight materials.
- Applied the semi-rotary large shuttle & bobbin, could reduce the frequency of changing the bobbin thread, and increase the sewing efficiency.
- Usage: Suitable for stitching all the extra heavy-weight materials, such as golf bags, carrying bags,.....etc..