Single Needle, Postbed Sewing Machine.


| Model No. CS-810 |  | $\begin{aligned} & \text { S.P.M. } \\ & 3,000 \end{aligned}$ |
| :---: | :---: | :---: |
| Max.Stitch Length 5 mm | Lift Of Presser Foot (Knee) 11 mm |  |
| Needie System DP $\times 5$ \# 16 <br> (\#14~\#18) |  | Needle Bar Stroke 36 mm |

Changed the roller presser foot accessories into the flat presser foot accessories. could stitch the cap and wig.
CS-810C(FOR WIG), CS-810E(FOR CAP)

- Easy guiding of work when sewing on closed shoe uppers,e.g. children's, because the post is arranged to the night of the needle.
- Excellent sewing effects and first class quality thank to vertical rotating hook and link take-up lever.
- Suitable for sports shoes, lady shoes, jackboots, bags, caps, wigs,......etc..


CS-820

Double Needle, Postbed Sewing Machine.


| Model No. CS-820 |  | $\begin{aligned} & \text { S.P.M. } \\ & 3,000 \end{aligned}$ |
| :---: | :---: | :---: |
| Max.Stitch Length 4 mm | Lift Of Presser Foot (Knee) 11 mm |  |
| Needle System DP $\times 5$ \# 16 <br> (\#14~\#18) |  | Needle Bar Stroke 36 mm |

Excellent sewing effects and first class quality thank to vertical rotating hook and link take-up lever.

- Lockstitch with drop feed can promise a smooth sewing quality on either thin or thick materials.
- Standard needle gauge: 1.6 mm or 2.0 mm or 2.4 mm .
- Suitable for sports shoes, lady shoes, jackboots, bags,.....etc..


| Model No. <br> CS-5361N |  | S.P.M. <br> 2,400 |
| :---: | :---: | :---: |
| Max.Stitch <br> Length <br> 6mm | Lift Of Presser Foot <br> (Knee) <br> 12 mm |  |
| Needle System <br> DP $\times 5$ \#16 <br> (\#14~\#18) | Needle Bar <br> Stroke <br> 36 mm |  |

Applied with the new type of "Double supporting-point backtacking mechanism", durable \& ensured the precise backtacking seams.

- Excellent sewing effects and first class quality think to vertical rotating hook and link take-up lever.
- Applied the new type of stitch length adjusting mechanism, precisely stitch length setting \& stitch length of forward-stitching and backtacking could be easily adjusted. With light louch to the lever, stitching can be reversed.
- Easy guiding of work when sewing on closed shoe uppers,e.g. children's, because the post is arranged to the right of the needle.
- Changed the roller presser foot accessories into the flat presser foot accessories, could stitch the cap and wig.
- Suitable for sports shoes, lady shoes, jackboots, bags, caps, wigs.......etc..


CS-5362N

Double Needle, Postbed Sewing Machine.

| Model No. CS-5362N |  | $\begin{aligned} & \text { S.P.M. } \\ & 2,400 \end{aligned}$ |
| :---: | :---: | :---: |
| Max.Stitch Length 6 mm | Lift Of Presser Foot (Knee) 12 mm |  |
| Needle System DP $\times 5$ \# 16 <br> (\#14~\#18) |  | Needle Bar Stroke 36 mm |

Applied with the new type of "Double supporting-point backtacking mechanism", durable \& ensured the precise backtacking seams.

- Excellent sewing effects and first class quality think to vertical rotating hook and link take-up lever.
- Applied the new type of stitch length adjusting mechanism, precisely stitch length setting \& stitch length of forward-stitching and backtacking could be easily adjusted. With light louch to the lever, stitching can be reversed.
- Standard needle gauge: 1.6 mm or 2.0 mm or 2.4 mm .
- Suitable for sports shoes, lady shoes, jackboots, bags,.....etc..


| Model No. CS-5371N |  | $\begin{aligned} & \text { S.P.M. } \\ & 2,400 \end{aligned}$ |
| :---: | :---: | :---: |
| Max.Stitch Length 6 mm | Lift Of Presser Foot (Knee) 12 mm |  |
| Needle System DP×5 \#16 <br> (\#14~\#18) |  | Needle Bar Stroke 36 mm |

## Applied with the new type of "Double supporting-point backtacking mechanism", durable \& ensured the precise backtacking seams.

- Excellent sewing effects and first class quality think to vertical large rotating hook and link take-up lever.
- Applied the new type of stitch length adjusting mechanism, precisely stitch length setting \& stitch length of forward-stitching and backtacking could be easily adjusted. With light louch to the lever, stitching can be reversed.
- Easy guiding of work when sewing on closed shoe uppers,e.g. children's, because the post is arranged to the right of the needle.
- Changed the roller presser foot accessories into the flat presser foot accessories, could stitch the cap and wig.
- Suitable for sports shoes, lady shoes, jackboots, bags, caps, wigs,......etc..


| Model No.CS-5372N |  | $\begin{aligned} & \text { S.P.M. } \\ & 2,400 \end{aligned}$ |
| :---: | :---: | :---: |
| Max.Stitch Length 6 mm |  | sser Foot <br> e) <br> m |
| Needle Sy DP×5 <br> (\#14~\# |  | edle Bar Stroke 36 mm |

Applied with the new type of "Double supporting-point backtacking mechanism", durable \& ensured the precise backtacking seams.

- Excellent sewing effects and first class quality think to vertical large rotating hook and link take-up lever.
- Applied the new type of stitch length adjusting mechanism, precisely stitch length setting \& stitch length of forward-stitching and backtacking could be easily adjusted. With light louch to the lever, stitching can be reversed.
- Standard needle gauge: 1.6 mm or 2.0 mm or 2.4 mm .
- Suitable for sports shoes, lady shoes, jackboots, bags, leather products....etc..


| Model No. CS-7361N |  | $\begin{aligned} & \text { S.P.M. } \\ & 2,400 \end{aligned}$ |
| :---: | :---: | :---: |
| Max.Stitch Length 5 mm | Lift Of Presser Foot (Knee) 12 mm |  |
| Needle System DP×5\#18 <br> (\#14~\#21) |  | Needle Bar Stroke 33.5 mm |

Needle feed mechanism synchronously moves with lower drop feed ensures fine and non twisted seams from slippery ordifficult to feed materials.
Applied with the new type of "Double supporting-point backtacking mechanism", durable \& ensured the precise backtacking seams.

- Excellent sewing effects and first class quality think to vertical rotating hook and link take-up lever.
- Applied the new type of stitch length adjusting mechanism, precisely stitch length setting \& stitch length of forward-stitching and backtacking could be easily adjusted. With light louch to the lever, stitching can be reversed.
- Suitable for sports shoes, lady shoes, jackboots, bags, caps....etc..


| Model No. CS-7362N |  | $\begin{aligned} & \text { S.P.M. } \\ & \text { 2,400 } \end{aligned}$ |
| :---: | :---: | :---: |
| Max.Stitch Length 5 mm | Lift Of Presser Foot(Knee)12 mm |  |
| Needle System DP×5\#18 <br> (\#14~\#21) |  | Needle Bar Stroke 33.5 mm |

Needle feed mechanism synchronously moves with lower drop feed ensures fine and non twisted seams from slippery or difficult to feed materials.
Applied with the new type of "Double supporting-point backtacking mechanism", durable \& ensured the precise backtacking seams.

- Excellent sewing effects and first class quality think to vertical rotating hook and link take-up lever.
- Applied the new type of stitch length adjusting mechanism, precisely stitch length setting \& stitch length of forward-stitching and backtacking could be easily adjusted. With light louch to the lever, stitching can be reversed.
- Standard needle gauge: 2.4 mm .
- Suitable for sports shoes, lady shoes, jackboots, bags, leather products....etc..


| Model No.CS-7363BT |  | $\begin{aligned} & \text { S.P.M. } \\ & \text { 2,000 } \end{aligned}$ |
| :---: | :---: | :---: |
| Max.Stitch Length 6 mm | Lift Of Presser Foot(Knee)16 mm |  |
| Needle System <br> DP×5\#18 <br> (\#14~\#21) |  | Needle Bar Stroke 36 mm |

With automatic backtacking device, the backtacking only with gentle press on the backtacking switch, easy operation and could increase the sewing quality \& efficiency.
With automatic undertrimming, device could increase the sewing efficiency.

- Needle feed mechanism synchronously moves with lower drop feed ensures fine and non twisted seams from slippery or difficult to feed materials.
- Suitable for sports shoes, lady shoes, jackboots, bags, caps etcs.


SPECIFICATIONS:

| Model No. | Max. Sewing Speed <br> S. Р. и. | $\frac{1}{\substack{\text { Lifing of } \\ \text { Presser foot } \\ \text { (Knee) }}}$ |  |  | Needle System | Hook System | Automatic Presser Foot Lifting | Automatic Undertrimmiing | Automatic Backtacking |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| CS-7363BT | 2000 | 16 | 6 | 36 | DP×5 \#18 | Standard |  |  |  |
| CS-7363BFT | 2000 | 16 | 6 | 36 | (\#14~\#21) | Hook | $\bigcirc$ |  |  |
| CS-7363L-BT | 2000 | 16 | 6 | 36 | DP×5 \#18 |  |  |  |  |
| CS-7363L-BFT | 2000 | 16 | 6 | 36 | (\#14~\#21) | Hook | $\bigcirc$ | $\bigcirc$ |  |



Single Needle, Needle Feed, Postbed Sewing Machine. (With automatic undertrimming \& backtacking )(Large hook)

- Applied large hook,increase the sewing efficiency, and get a perfect seam.
- The other special features are as CS-7363BT.


Single Needle, Needle Feed, Postbed Sewing Machine.(With automatic undertrimming \& backtacking\&Automatic Presser Foot Lifting ) (Large hook)

- Applied large hook., increase the sewing efficiency, and get a perfect seam.
- With Automatic Presser Foot Lifting,easy operation,could increase the sewing efficiency.
- The other special features are as CS-7363BT.


## CS-7364BT

Double Needle, Needle Feed, Postbed Sewing Machine. (Standard hook)(With automatic undertrimming \& backtacking)


| Model No. CS-7364BT |  | $\begin{aligned} & \text { S.P.M. } \\ & 2,000 \end{aligned}$ |
| :---: | :---: | :---: |
| Max.Stitch Length 6 mm |  | Presser Foot (Knee) 6 mm |
| Needle S DP $\times 5$ <br> (\#14~ | 18 | Needle Bar Stroke 36 mm |

> With automatic undertrimming device, could increase the sewing efficiency.
> With automatic backtacking device, the backtacking only with gentle press on the backtacking switch, easy operation and could increase the sewing quality \& efficiency.
> - Needle feed mechanism synchronously moves with lower drop feed ensures fine and non twisted seams from slippery or difficult to feed materials.
> - Standard needle gauge: $6.4 m m$.
> - Suitable for sports shoes, lady shoes, jackboots, bags, caps etcs.


## POSTBED-NEEDLE FEED \& UNISON FEED

## SPECIFICATIONS:

| Model No. | Max. <br> Sewing Speed S.P.M. |  |  |  | Needle System | Hook System | Automatic <br> Presser Foot Liffing |  | $i$ <br> Automatic Backtacking |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| CS-7364BT | 2000 | 16 | 6 | 36 | DP×5\#18 | Standard |  |  |  |
| CS-7364BFT | 2000 | 16 | 6 | 36 | (\#14~\#21) | Hook | $\bigcirc$ |  |  |
| CS-7364L-BT | 2000 | 16 | 6 | 36 | DP×5\#18 | Large |  |  |  |
| CS-7364L-BFT | 2000 | 16 | 6 | 36 | (\#14~\#21) | Hook | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |



Double Needle, Needle Feed, Postbed Sewing Machine. (With automatic undertrimming \& backtacking )(Large hook)

- Applied large hook, increase the sewing efficiency, and get a perfect seam.
- The other special features are as CS-7364BT.


Double Needle, Needle Feed, Postbed Sewing Machine. (With automatic undertrimming \& backtacking \& Automatic Presser Foot Lifting ) (Large hook)

- Applied large hook, increase the sewing efficiency , and get a perfect seam.
- With automatic presser foot lifting,easy operation, could increase the sewing efficiency.
- The other special features are as $\mathrm{cs}-7364 \mathrm{BT}$.


## CS-8330

Single Needle, Postbed Sewing Machine, With Unison Feed. (Large hook).


| Model No. CS-8330 |  | $\begin{aligned} & \text { S.P.M. } \\ & \text { 2,000 } \end{aligned}$ |
| :---: | :---: | :---: |
| Max. Stitch Length 6 mm | Lift Of Presser Foot (Hand/Knee) $8 / 16 \mathrm{~mm}$ |  |
| $\begin{array}{\|c\|} \hline \text { Needle System } \\ \text { DP } \times 17 \# 16 \sim \# 23 \\ \text { STANDARD: \#22 } \\ \hline \end{array}$ |  | Needle Bar Stroke 36 mm |
| Alternating Movement 3~7mm |  |  |

These machines are equipped with walking foot, needle feed and feed dog, all of wihich act completely in unison.
Consequently, the upper or lower sewing material does not slip and also these machines can sew accurately and easily several sheets of heavy-weight materials piled up together. These machines can promise a smooth sewing quality.

- Large hook to assure high efficiency, perfect stitch.
- Applied with automatic lubrication system, smooth and quiet running, easy maintenance.
- These machines are best suited for sewing sports shoes, lady shoes, jackboots, seats, leather products, interior fumishings of automobiles, etc..



## SPECIFICATIONS:

| Model No. |  |  |  |  | Needle System | $\qquad$ | Hook System |  | Automatic Backtacking |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| CS-8330 | 2000 | 8/16 | 6 | 36 | DP×17 |  | Large Hook |  |  |
| CS-8330BT | 2000 | 8/16 | 6 | 36 | \#16~\#23(\#22) |  | Large Hook | O |  |
| CS-8330BFT | 2000 | 8/16 | 6 | 36 | DP×17 | $\bigcirc$ | Large Hook |  |  |
| CS-8331 | 2000 | 8/16 | 6 | 36 | \#16~\#23(\#22) |  | Standard Hook |  |  |
| CS-8332BT | 1800 | 8/15 | 6 | 36 | DP×17 |  | Large Hook | $\bigcirc$ |  |
| CS-8332BFT | 1800 | 8/15 | 6 | 36 | \#16~\#23(\#22) | $\bigcirc$ | Large Hook | $\bigcirc$ | $\bigcirc$ |



Single Needle, Postbed Sewing Machine, With Unison Feed. (With automatic undertrimming \& backtacking \& Automatic Presser Foot Liffing )(Large hook)

- Automatic undertrimming \& backtacking : increase the sewing efficiency.
- With automatic presser foot lifting,easy operation,could increase the sewing efficiency.
- The other special features are as $\mathrm{cs}-8330$.


Single Needle, Postbed Sewing Machine, With Unison Feed. (With automatic undertrimming \& backtacking \& Automatic Presser Foot Lifting ) (Large hook, Heightened Postbed)

[^0]
## CS-8350

Double Needle, Postbed Sewing Machine,With Unison Feed. (Large hook)


| Model No. <br> CS-8350 |  | S.P.M. <br> 2,000 |
| :--- | :--- | :---: |
| Max. Stitch <br> Length <br> 6 mm | Lift Of Presser Foot <br> (Hand/Knee) <br> $8 / 16 \mathrm{~mm}$ |  |
| Needle System |  |  |
| DP $\times 17, \# 16 \sim 23$ <br> STANDARD: \#22 | Needle Bar <br> Stroke <br> 36 mm |  |
| Alternating Movement <br> 3~7mm |  |  |

These machines are equipped with walking foot, needle feed and feed dog, all of which act completely in unison. Consequently, the upper or lower sewing material does not slip and also these machines can sew accurately and easily several sheets of heavy-weight materials piled up together. These machines can promise a smooth sewing quality on either thin or thick materials.

- Applied arge hook, increase the sewing efficiency, and get a perfect seam.
- Standard needle gauge: 6.4 mm
- These machines are best suited for sewing sports shoes, lady shoes, jackboots, seats, leather products, interior fumishings of automobiles, etc..


Model:
CS-8350:
Double Needle, Postbed
Sewing Machine, With Unison
Feed. (Large hook)
CS-8352:
Double Needle, Postbed
Sewing Machine,With Unison
Feed. (Large hook,Heightened
Postbed)

Code Description:
BT: Automatic Undertrimming \&
Automatic Backtacking
BFT: Automatic Undertrimming \& Automatic Backtacking\& Automatic Presser Foot Liffing

SM: Smocking Mechanism

SPECIFICATIONS:

| Model No. |  |  |  |  | Needle System | Automatic Presser Foot Liffing | Hook System |  | $1$ <br> Automatic Backtacking |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| CS-8350 | 2000 | 8/16 | 6 | 36 | DP×17 |  | Large Hook |  |  |
| CS-8350BT | 2000 | 8/16 | 6 | 36 | \#16~\#23(\#22) |  | Large Hook | O |  |
| CS-8350BFT | 2000 | 8/16 | 6 | 36 | DP×17 |  | Large Hook |  |  |
| CS-8350SM | 2000 | 8/16 | 6 | 36 | \#16~\#23(\#22) |  | Large Hook |  |  |
| CS-8352BT | 1800 | 8/15 | 6 | 36 | DP×17 |  | Large Hook | $\bigcirc$ | $\bigcirc$ |
| CS-8352BFT | 1800 | 8/15 | 6 | 36 | \#16~\#23(\#18) | $\bigcirc$ | Large Hook | $\bigcirc$ | $\bigcirc$ |



Double Needle, Postbed Sewing Machine, With Unison Feed. (With automatic undertrimming \& backtacking \& automatic presser foot lifting) (Large hook)

- Automatic undertrimming \& backtacking : increase the sewing efficiency.
- With automatic presser foot lifting,easy operation, could increase the sewing efficiency.
- The other special features are as CS-8350.


## NEW MODEL COMING SOON

Double Needle, Postbed Sewing Machine, With Unison Feed. (With automatic undertrimming \& backtacking \& Automatic Presser Foot Lifting ) (Large hook, Heightened Postbed)

- Automatic undertrimming \& backtacking to increase the sewing efficiency.
- With automatic presser foot lifting,easy operation, could increase the sewing efficiency.
- Heightened postbed design,suitable for stitching the large articles.
- The other special features are as cs-8350.


## CS-8365M

Single Needle, Postbed Sewing Machine, With Unison Feed. (Left-side postbed, Regular hook)

Overseas patents obtefned. Any imitation copies will be accused.

| Model No. CS-8365M |  | $\begin{aligned} & \text { S.P.M. } \\ & 1,600 \end{aligned}$ |
| :---: | :---: | :---: |
| Max. Stitch Length 6 mm | Lift Of Presser Foot (Knee) 15 mm |  |
| Needle System DP $\times 17$ \#22 (\#19~\#23) |  | Needle Bar Stroke 36 mm |
| Alternating Movement $3 \sim 7 \mathrm{~mm}$ |  |  |

FEEDING MECHANISM(PATENT): The feed dog is at the most side of the needle plate, and the distance between the needle and the side of postbed is only 2.6 mm . Suitable for stitching the three-dimensional \& bottom of small-curved \& side \& comer, etc.
The special post bed design (post bed height: 236 mm ).

- With special designed needle plate, suitable for stitching the small-curved portion, such as the bottoms \& gores \& comers of the bags,......ect..


Code Description:
5: Left-side Postbed (Standard Hook)
6: Right-side Postbed (Standard Hook)
7: Forward Inclinable Post Bed,Left-Side Postbed (Standard Hook)
8: Left-Side Inclinable Post Bed,Left-Side Postbed (Standard Hook)

## SPECIFICATIONS:

| Model No. |  | $\underset{\substack{\text { Liffing of } \\ \text { Pesessefoot } \\ \text { (Knee) }}}{1}$ | $\begin{aligned} & \text { Max. } \\ & \text { Stitch } \\ & \text { Length } \\ & \mathrm{mm} \end{aligned}$ |  | Hook System \&Postbed | Needle System |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| CS-8365M | 1600 | 15 | 6 | 36 | Standard Hook Left-Side Postbed | DP×17 \#22 | $3 \sim 7$ |
| CS-8366M | 1600 | 15 | 6 | 36 | tandard Hook Right-Side Postbed | (\#19~\#23) |  |
| CS-8367M | 1600 | 15 | 6 | 36 |  | DP×17 \#22 |  |
| CS-8368M | 1600 | 15 | 6 | 36 |  | (\#19~\#23) |  |

## CS-8367M



Overseas patents obtained. Any inaitation copies will, bé'accuse


Single Needle, Postbed Sewing Machine, With Unison Feed. (Forward inclinable post bed,regular hook,left-side postbed)

[^1]CS-8368M


Single Needle, Postbed Sewing Machine, With Unison Feed. (Left-side inclinable post bed, regular hook, left-side postbed ).

[^2]
## CS-8360

Single Needle, High-Postbed Sewing Machine, With Unison Feed. (Left-side postbed, Regular hook)


| Model No. CS-8360 |  | $\begin{aligned} & \text { S.P.M. } \\ & 1,600 \end{aligned}$ |
| :---: | :---: | :---: |
| Max. Stitch Length 6 mm | Lift Of Presser Foo (Knee) <br> 15 mm |  |
| Needle System DP $\times 17$ \#22 <br> (\#19~\#23) |  | Needle Bar Stroke 36 mm |
| Alternating Movement $3 \sim 7 \mathrm{~mm}$ |  |  |

High-post bed design (post bed height: 443 mm ), suitable for stitching the large \& three-dimensional articles, such as boots, bags, suitcase......etc.

- With special designed needle plate, suitable for stitching the small-curved portion, such as the bottoms \& gores \& comers of the bags $\qquad$
- Applied with unison feed,ensured the high guality sewing result.

Model:
Single Needle, High-Postbed
Sewing Machine, With Unison Feed.


Code Description:
60: Left-Side Postbed,Standard Hook.
61: Right-Side Postbed,Standard Hook.
70: Left-Side Postbed,Large Hook.
71: Right-Side Postbed,Large Hook.

## SPECIFICATIONS:

| Model No. | Max. Sewing Speed S.P.M. | Liffing Of <br> Presser Foot (Knee) <br> mm |  |  | Hook System | Needle System | The Alternating Movement of Presser Foot <br> IIII |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| CS-8360 | 1600 | 15 | 6 | 36 | Standard Hook | $\begin{gathered} \text { DP } \times 17 \text { \#22 } \\ (\# 19 \sim \# 23) \end{gathered}$ | 3~7 |
| CS-8361 | 1600 | 15 | 6 | 36 |  |  |  |
| CS-8370 | 1600 | 15 | 6 | 36 | Large Hook | $\begin{gathered} \mathrm{DP} \times 17 \text { \#22 } \\ (\# 19 \sim \# 23) \end{gathered}$ | 3~7 |
| CS-8371 | 1600 | 15 | 6 | 36 |  |  |  |

CS-8370


Single Needle, High-Postbed Sewing Machine, With Unison Feed. (Left-side postbed, Large hook)

- Applied with large hook, it could reduce the consumption of thread, and increase the sewing efficiency.

CS-8371


Single Needle, High-Postbed Sewing Machine, With Unison Feed. (Right-side postbed, Large hook)

[^3]
## CS-8362

Double Needle, High-Postbed Sewing Machine, With Unison Feed.(Regular hook)


| Model No. CS-8362 |  | $\begin{aligned} & \text { S.P.M. } \\ & \text { 1,600 } \end{aligned}$ |
| :---: | :---: | :---: |
| Max. Stitch Length 6 mm | Lift Of Presser Foot (Knee) 15 mm |  |
| Needle System DP $\times 17$ \#22 <br> (\#19~\#23) |  | Needle Bar Stroke 36 mm |
| Alternating Movement $3 \sim 7 \mathrm{~mm}$ |  |  |

High-post bed design (post bed height: 443 mm ), suitable for stitching the large \& three-dimensional articles, such as boots, bags, suitcase......etc.

- Standard needle gauge: 6.4 mm .
- Applied with unison feed,ensured the high guality sewing result.


## CS-8372

Double Needle, High-Postbed Sewing Machine, With Unison Feed. (Large hook)


| Model No. <br> CS-8371 |  | S.P.M. <br> 1,600 |
| :--- | :--- | :---: |
| Max. Stitch <br> Length <br> 6mm | Lift Of Presser Foot <br> (Knee) <br> 15 mm |  |
| Needle System <br> DP $\times 17$ \#22 <br> (\#19~\#23) | Needle Bar <br> Stroke <br> 36 mm |  |
| Alternating Movement |  |  |
| 3~7mm |  |  |

High-post bed design (post bed height: 443 mm ), suitable for stitching the large \& three-dimensional articles, such as boots, bags, suitcase......etc.

- Standard needle gauge: 6.4 mm .
- Applied with large hook,it could reduce the consumption of thread, and increase the sewing efficiency.
- Applied with unison feed,ensured the high guality sewing result.


| Model No. <br> CS-8365 |  | S.P.M. <br> 1,600 |
| :--- | :--- | :---: |
| Max. Stitch <br> Length <br> 6mm | Lift Of Presser Foot <br> (Knee) <br> 15 mm |  |
| Needle System | Needle Bar <br> DP $\times 17$ \#22 <br> Stroke <br> (\#19~\#23) | 36 mm |

FEEDING MECHANISM(PATENT): The feed dog is at the most side of the needle plate, and the distance between the needle and the side of postbed is only 2.6 mm . Suitable for stitching the three-dimensional \& bottom of small-curved \& side \& comer, etc.
High-post bed design (post bed height: 443 mm ), suitable for stitching the large \& three-dimensional articles, such as boots, bags, suitcase......etc.

- With special designed needle plate, suitable for stitching the small-curved portion, such as the bottoms \& gores \& comers of the bags,......ect..
- Applied with unison feed,ensured the high guality sewing result.


| Model No CS-8366 |  | $\begin{aligned} & \text { S.P.M. } \\ & 1,600 \end{aligned}$ |
| :---: | :---: | :---: |
| Max. Stitch Length 6 mm | Lift Of Presser Foot (Knee) 15 mm |  |
| Needle System DP $\times 17$ \#22 <br> (\#19~\#23) |  | Needle Bar Stroke 36 mm |

[^4]FEEDING MECHANISM(PATENT): The feed dog is at the most side of the needle plate, and the distance between the needle and the side of postbed is only 2.6 mm . Suitable for stitching the three-dimensional \& bottom of small-curved \& side \& comer, etc.
High-post bed design (post bed height: 443 mm ), suitable for stitching the large \& three-dimensional articles, such as boots, bags, suitcase......etc.

- With special designed needle plate, suitable for stitching the small-curved portion, such as the bottoms \& gores \& comers of the bags, .....ect..
- Applied with unison feed,ensured the high guality sewing result.

| Model No. CS-8367 |  | $\begin{aligned} & \text { S.P.M. } \\ & 1,600 \end{aligned}$ |
| :---: | :---: | :---: |
| Max. Stitch Length 6 mm | Lift Of Presser Foot (Knee) 15 mm |  |
| Needle System DP $\times 17$ \#22 <br> (\#19~\#23) |  | Needle Bar Stroke 36 mm |
| Alternating Movement3~7mm |  |  |

## FEEDING MECHANISM(PATENT):Forward inclinable post bed design, easy for in and out of the sewing products.

- High-post design (post bed height: 443 mm ), suitable for stitching the large \& three-dimensional articles, such as boots, bags, suitcase......etc.
- With special designed needle plate, suitable for stitching the small-curved portion, such as the bottoms \& gores \& comers of the bags,.....ect..
- The distance from edge to needle is 2.6 mm . The diameter of post is 47 mm .

Single Needle, High-Postbed Sewing Machine, With Unison Feed.(Forward inclinable post bed, regular hook, left-side postbed)

## CS-8367 <br> 



| Model No. CS-8368 |  | $\begin{aligned} & \text { S.P.M. } \\ & \text { 1,600 } \end{aligned}$ |
| :---: | :---: | :---: |
| Max. Stitch Length 6 mm |  | f Presser Foot <br> (Knee) <br> 15 mm |
| Needle System DP $\times 17$ \#22 <br> (\#19~\#23) |  | Needle Bar Stroke 36 mm |
| Alternating Movement3~7mm |  |  |

[^5]

| $\begin{aligned} & \text { Model No. } \\ & \text { CS- } 8900 \end{aligned}$ |  | $\begin{aligned} & \text { S.P.M. } \\ & 700 \end{aligned}$ |
| :---: | :---: | :---: |
| Max. Stitch Length 6 mm | Lift Of Presser Foot (Hand/Knee) $8 / 15 \mathrm{~mm}$ |  |
| Needle System DP $\times 17$ \#19 (\#16~\#21) |  | Needle Bar Stroke 36 mm |
| Alternating Movement $3 \sim 7 \mathrm{~mm}$ | Bed Size$178 \times 641.5 \mathrm{~mm}$ |  |
| The Width Of Sewing Space 373.5 mm |  | Diameter Of Post 47 mm |
| Postbed Height (A) 445 mm | $\begin{array}{\|r\|} \hline \text { Insid } \\ \text { Curved } \\ 28 \end{array}$ | Width Of High-Postbed (B) 2.5 mm |
| Inside Height Of Curved High-Postbed (C) 256 mm |  |  | rotating curved post. articles, such as boots, bags, suitcase......etc.



Overseas p̄atents obtained. Any imitation copies will be accused.

| Model No. CS-8901 |  | $\begin{aligned} & \text { S.P.M. } \\ & 1,600 \end{aligned}$ |
| :---: | :---: | :---: |
| Max. Stitch Length 6 mm | Lift Of Presser Foot (Hand/Knee) $8 / 15 \mathrm{~mm}$ |  |
| Needle Sys DP $\times 17$ \# (\#16~\#2 |  | Needle Bar Stroke 36 mm |
| Alternating Movemen $3 \sim 7 \mathrm{~mm}$ | $\begin{gathered} \text { Bed Size } \\ 178 \times 641.5 \mathrm{~mm} \end{gathered}$ |  |
| The Width Sewing Sp 373.5 mm |  | Diameter Of Post 47 mm |
| Postbed Height (A) 445 mm |  |  |

HORIZONTAL ROTATING OF CURVED HIGH-POST(PATENT):The high-post is separately designed. Easy to interchange and assemble by the center-based axis combined with the sink fillster while the eccentric axis combined with the fork plate. If is suitable for various application.
Special designed feed rock shaft. It is easy to assembly or replace the parts in the post and no need to lie down the machine, easy to make micro-adjustment of the up \& down transmission while sewing, improving the sewing \& repair efficiency.
The diameter of post is 47 mm , and with special designed needle plate suitable for stitching the small-curved portion, such as the bottoms \& gores \& comers of the bags,.....ect..
Suifable for sitiching the large \& three-dimensional aricles, such as boots, bags, suitcase......etc.

HORIZONTAL ROTATING OF CURVED HIGH-POST(PATENT):Special designed rotating curved post. The arc bed is joined with the post based on the center of axis. It could replenish the sewing missing and improve the operating and assembly of the

Special designed feed rock shaft. It is easy to assembly or replace the parts in the post and no need to lie down the machine, easy to make micro-adjustment of the up \& down transmission while sewing, improving the sewing \& repair efficiency. Applied with the 360 degrees of horizontal rotating of curved high-posbed device (post bed height: 445 mm ), suitable for stitching the large \& three-dimensional

The Transformable Normal/Curved High-Postbed Sewing Machine. (Single needle, high-postbed sewing machine, with unison feed)(Left-side postbed, Regular hook).

## CS-8901






The Transformable Normal/Curved High-Postbed Sewing Machine. (Single needle, unison Feed, 360 degrees of horizontal rotating of curved high-postbed sewing machine)(Left-side postbed, Regular hook).

## CS-8902

The Transformable Normal/Curved High-Postbed Sewing Machine.(Single needle, unison Feed, 360 degrees of horizontal rotating of curved high-postbed sewing machine)(Left-side postbed, Regular hook).

Overseas patents obtained. Any-mitation copies will be accused.

| Model No. CS-8902 |  | $\begin{aligned} & \text { S.P.M. } \\ & 700 \end{aligned}$ |
| :---: | :---: | :---: |
| Max. Stitch Length 6 mm | Lift Of Presser Foot (Hand/Knee) $8 / 15 \mathrm{~mm}$ |  |
| $\begin{gathered} \text { Needle System } \\ \text { DP } \times 17 \# 19 \\ (\# 16 \sim \# 21) \\ \hline \end{gathered}$ |  | Needle Bar Stroke 36mm |
| Alternating Movement $3 \sim 7 \mathrm{~mm}$ |  | $\begin{gathered} \text { Bed Size } \\ 178 \times 641.5 \mathrm{~mm} \end{gathered}$ |
| The Width Of Sewing Space 373.5 mm |  | Diameter Of Post 47 mm |
| Postbed Height (A) 445 mm | Inside Width Of Curved High-Postbed 178mm |  |
| Inside Height Of <br> Curved High-Postbed 99 mm |  |  |

HORIZONTAL ROTATING OF CURVED HIGH-POST(PATENT):Special designed rotating curved post. The arc bed is joined with the post based on the center of axis. It could replenish the sewing missing and improve the operating and assembly of the rotating curved post.
Special designed feed rock shaft. It is easy to assembly or replace the parts in the post and no need to lie down the machine, easy to make micro-adjustment of the up \& down transmission while sewing, improving the sewing \& repair efficiency.
The diameter of post is 47 mm , and with special designed needle plate suitable for stitching the small-curved portion, such as the bottoms \& gores \& comers of the bags,.....ect.
Suitable for stitching the large \& three-dimensional articles, such as boots, bags, suitcase......etc.

## CS-8903

Single needle, high-postbed sewing machine,with unison feed. (Right-side postbed, Large hook).


| Model No. CS-8902 |  |  | $\begin{aligned} & \text { S.P.M. } \\ & 1,400 \\ & \hline \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| Max. Stitch Length 6 mm | Lift Of Presser Foot (Hand/Knee) 8/15mm |  |  |
| Needle System DP $\times 17$ \#22 (\#16~\#23) |  |  | dile Bar troke 6 mm |
| The Width Of Sewing Space 373.5 mm |  | $\begin{array}{\|c\|} \text { Bed Size } \\ 178 \times 517 \mathrm{~mm} \end{array}$ |  |
| The Width Of Sewing Space 251 mm |  |  |  |
| Postbed Height (A) 606 mm |  |  |  |

High-post bed design (post bed height: 606 mm ), suitable for stitching the large \& three-dimensional articles, such as boots, bags, suitcase......etc.

- With special designed needle plate, suitable for stitching the small-curved portion, such as the bottoms \& gores \& comers of the bags,......ect..
- Back tacking only with gentle press on the back tacking bar, convenient operation.
- Applied with unison feed,ensured the high guality sewing result.
- Applied with large hook, could increase the sewing efficiency.


| Model No. <br> CS-861 |  | S.P.M. <br> 2,500 |
| :---: | :---: | :---: |
| Max.Stitch <br> Length <br> 7 mm | Lift Of Roller Presser <br> (Knee) <br> 15mm |  |
| Needle System <br> DP×5 \#16 <br> (\#14~\#19) | Needle Bar <br> Stroke <br> 38 mm |  |

Due to special unison feed (needle feed \& top/Bottom roller feed), no wrinkle in light material and fine stitch in heavy material.

- Maintenance-free ball and needle bearings and link take-up lever.
- Applied full-revolution vertical rotary hook with positive bobbin case opener.
- Equipped with easy-operating safety clutch which would protect rotating hook from damage.
- For sewing functional and omamental seams preferably on concave portions of shoe uppers, leather products,......etc..



## CS-862

Double Needle, Top\&Bottom Roller Feed, Postbed Sewing Machine.

| Model No. CS-862 |  | $\begin{aligned} & \text { s.P.M. } \\ & 2,500 \end{aligned}$ |
| :---: | :---: | :---: |
| Max.Stitch Length 4 mm | $\begin{array}{\|l} \text { Lift Of Roller Presser } \\ \text { (Knee) } \\ 15 \mathrm{~mm} \end{array}$ |  |
| Needle System DP×5 \# 16 <br> (\#14~\#19) |  | Needle Bar Stroke 41 mm |

Owing to the top \& bottom roller feed(combination of wheel feed and driven roller presser), no wrinkle in light material and fine stitch in heavy material.

- Maintenance-free ball and needle bearings and link take-up lever.
- Applied full-revolution vertical rotary hook with positive bobbin case opener.
- Equipped with easy-operating safety clutch which would protect rotating hook from damage.
- Standard needle gauge: 1.6 mm or 2.0 mm or 2.4 mm
- For sewing functional and omamental seams preferably on concave portions of shoe uppers, leather products, .....etc..


| Model No. CS-8810 |  | $\begin{aligned} & \text { S.P.M. } \\ & 2,500 \end{aligned}$ |
| :---: | :---: | :---: |
| Max.Stitch Length 7 mm |  | oller Presser (Knee) 5 mm |
| Needle DP×5 <br> (\#14~\# | $\begin{aligned} & \text { stem } \\ & 16 \\ & 19) \end{aligned}$ | Needle Bar Stroke 38mm |

Due to special unison feed(needle feed \& top/Bottom roller feed), no wrinkle in light material and fine stitch in heavy material.

- Maintenance-free ball and needle bearings and link take-up lever.
- Applied full-revolution vertical rotary hook with positive bobbin case opener.
- Equipped with easy-operating safety clutch which would protect rotating hook from damage.
- For sewing functional and omamental seams preferably on concave portions of shoe uppers, leather products,......etc..


Code Description:
: Basic Type ( Standard Hook ).
D: With Direct Drive Servo Motor ( Standard Hook ).
H: For Thick Thread Stitching. ( Standard Hook ).

G: Large Hook .

## SPECIFICATIONS:

| Model No. | 0 | $\frac{1}{1}$ | $\sqrt{2}$ |  | Hook System | Needle System |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Max. <br> Sewing <br> speed | Lifting of Presser Roller (Knee) | Max. <br> Stitch <br> Length | Needle Bar Stroke |  |  |
|  | S.P. . | mm | mm | mm |  |  |
| CS-8810 | 2500 | 15 | 7 | 38 | Standard Hook | $\begin{aligned} & \mathrm{DP} \times 5 \text { \#16 } \\ & (\# 14 \sim 19) \end{aligned}$ |
| CS-8810D | 2500 | 15 | 7 | 38 | Standard Hook |  |
| CS-8810G | 2500 | 15 | 7 | 38 | Large Hook |  |
| CS-8810H | 1500 | 15 | 7 | 38 | Standard Hook |  |

CS-8810D


Single Needle,Needle Feed \& Top/Bottom Roller Feed, Postbed Sewing Machine.(With direc $\dagger$ drive servo motor)

- Applied with direct drive servo motor,ensures high sewing efficiency \& electricity saving.

CS-8810H


Single Needle,Needle Feed \& Top/Bottom Roller Feed, Postbed Sewing Machine.(For thick thread stitching)

- For thick thread stitching, up to \#0 ( $3 \times 4$ ) thread.


## CS-8820

Double Needle,Top \& Bottom Roller Feed, Postbed Sewing Machine.


| Model No. CS-8820 |  | $\begin{aligned} & \text { S.P.M. } \\ & \text { 2,500 } \end{aligned}$ |
| :---: | :---: | :---: |
| Max.Stitch Length 4 mm |  | oller Presser <br> (Knee) <br> 5 mm |
| Needle DP×5 <br> (\#14~ | $\begin{aligned} & \text { stem } \\ & 16 \\ & 19 \text { ) } \end{aligned}$ | Needle Bar Stroke 41 mm |

Owing to the combination of Top \& bottom roller feed(wheel feed and driven roller presser), no wrinkle in light material and fine stitch in heavy material.

- Maintenance-free ball and needle bearings and link take-up lever.
- Applied full-revolution vertical rotary hook with positive bobbin case opener.
- Equipped with easy-operating safety clutch which would protect rotating hook from damage.
- Standard needle gauge: 1.6 mm or 2.0 mm or 2.4 mm
- For sewing functional and omamental seams preferably on concave portions of shoe uppers, leather products,......etc..


Roller Feed, Postbed Sewing Machine.


Code Description:
: Basic Type( Standard Hook ).
D: With Direct Drive Servo Motor ( Standard Hook ).
H: For Thick Thread Stitching. ( Standard Hook )
G: Large Hook.

## SPECIFICATIONS:

| Model No. |  | 1 |  |  | Hook System | Needle System |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Max. <br> Sewing <br> Speed | Lifting Of Presser Roller (Knee) | Max. Stitch Length | Needle Bar Stroke |  |  |
|  | S.P.M. | mm | mm | mm |  |  |
| CS-8820 | 2500 | 15 | 4 | 41 | Standard Hook | $\begin{aligned} & \mathrm{DP} \times 5 \text { \#16 } \\ & (\# 14 \sim \# 19) \end{aligned}$ |
| CS-8820D | 2500 | 15 | 4 | 41 | Standard Hook |  |
| CS-8820G | 2500 | 15 | 4 | 41 | Large Hook |  |
| CS-8820H | 1500 | 15 | 4 | 41 | Standard Hook | $\begin{gathered} \text { DP } \times 17 \text { 或 } \\ \text { UY128GAS\#23 } \end{gathered}$ |

## CS-8820G



Double Needle,Top \& Bottom Roller Feed, Postbed Sewing Machine. (Large hook)

- Applied with large hook ensures high sewing efficiency.

CS-8820H


- For thick thread stitching,up to \#5 (3×2) thread.
- Standard needle gauge: 2.4 mm .


## CS-8830

Single Needle, Needle Feed \& Top/Bottom Roller Feed,Postbed Sewing Machine. (With lining-trimming mechanism)


| Model No. CS-8830 |  | $\begin{aligned} & \text { S.P.M. } \\ & 2,500 \end{aligned}$ |
| :---: | :---: | :---: |
| Max.Stitch Length 4.5 mm | Lift Of Roller Presser (Knee) <br> 15 mm |  |
| Needle System DP×5 \#16 <br> (\#14~\#19) |  | Needle Bar Stroke 38 mm |

Applied with Horizontal edge cutter and new type guide, it can get a regular cutting and excellent stitching performance. (Cutting the lining under the upper materials)

- Maintenance-free ball and needle bearings and link take-up lever.
- Applied full-revolution vertical rotary hook with positive bobbin case opener.
- Equipped with easy-operating safety clutch which would protect the rotating hook from damage.
- Easy for linling-trimming when sewing the material because the post-bed is arranged to the left of the needle.
- Due to special unison feed, no winkle in light material and fine stitch in heavy material.
- For sewing functional and omamental seams, preferably on high quality leather goods, bags, shoes,......etc.


| Model No. CS-8369 |  | $\begin{aligned} & \text { S.P.M. } \\ & 2,500 \end{aligned}$ |
| :---: | :---: | :---: |
| Max.Stitch Length 7 mm | Lift Of Roller Presser (Knee) 15 mm |  |
| Needle System DP $\times 5$ \# 16 (\#14~\#19) |  | Needle Bar Stroke 38 mm |
| Height Of Post 175 mm |  |  |

[^6]Code Description:

Model:
Single Needle, Needle Feed \& Top/Bottom Roller Feed, Slender Postbed Sewing Machine.
: Left-Side \& Low Postbed, Regular Hook
S: Left-Side \& Low Postbed, Small Hook
M: Left-Side \& Medium Postbed, Regular Hook
MS: Left-Side \& Medium Postbed, Small Hook
MH: Left-Side \& High Postbed, Regular Hook
MHS: Left-Side \& High Postbed, Small Hook
HS: Left-Side \& Super-High Postbed, Small Hook
R: Right-Side \& Low Postbed, Regular Hook
SR: Right-Side \& Low Postbed, Small Hook
MR: Right-Side \& Medium Postbed, Regular Hook
MSR: Right-Side \& Medium Postbed, Small Hook
MHR: Right-Side \& High Postbed, Regular Hook
MHSR: Right-Side \& High Postbed, Small Hook
D-R: With direct drive servo motor ,Right-Side \& Low Postbed, Regular Hook
D-RT: With direct drive servo motor, Right-Side \& Low Postbed, Regular Hook,Automatic undertrimming

SPECIFICATIONS:

| Model No. | Max. Sewing Speed S. P.M. |  |  |  | Hook System | Needle System | Postbed | Height Of Post <br> mm |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| CS-8369 | 2500 | 15 | 7 | 38 | Standard Hook | DP×5 \#16 | Left-Side | 175 |
| CS-8369S | 2500 | 15 | 7 | 38 | Small Hook | (\#14~\#19) | Left-Side | 175 |
| CS-8369M | 2500 | 15 | 7 | 38 | Standard Hook | DP×5 \#16 | Left-Side | 220 |
| CS-8369MS | 2500 | 15 | 7 | 38 | Small Hook | (\#14~\#19) | Left-Side | 220 |
| CS-8369MH | 2500 | 15 | 7 | 38 | Standard Hook | DP×5 \#16 | Left-Side | 315 |
| CS-8369MHS | 2500 | 15 | 7 | 38 | Small Hook | (\#14~\#19) | Left-Side | 315 |
| CS-8369HS | 2500 | 15 | 7 | 38 | Small Hook | DP×5 \#16 | Left-Side | 420 |
| CS-8369R | 2500 | 15 | 7 | 38 | Standard Hook | (\#14~\#19) | Right-Side | 175 |
| CS-8369SR | 2500 | 15 | 7 | 38 | Small Hook | DP×5 \#16 | Right-Side | 175 |
| CS-8369MR | 2500 | 15 | 7 | 38 | Standard Hook | (\#14~\#19) | Right-Side | 220 |
| CS-8369MSR | 2500 | 15 | 7 | 38 | Small Hook | DP×5 \#16 | Right-Side | 220 |
| CS-8369MHR | 2500 | 15 | 7 | 38 | Standard Hook | (\#14~\#19) | Right-Side | 315 |
| CS-8369MHSR | 2500 | 15 | 7 | 38 | Small Hook |  | Right-Side | 315 |
| CS-8369D-R | 2500 | 15 | 7 | 38 | Standard Hook | $\begin{aligned} & \mathrm{DP} \times 5 \# 16 \\ & (\# 14 \sim \# 19) \end{aligned}$ | Right-Side | 175 |
| CS-8369D-RT | 2500 | 15 | 7 | 38 | Standard Hook |  | Right-Side | 175 |

CS-8369MHSR

Overseas patents obtained.
Any imitatiōn coipies will be accused.

Single Needle,Needle Feed \& Top/Bottom Roller Feed,Slender Postbed Sewing Machine. (Right-Side \& High Postbed, Small Hook).

CS-8369D-RT


Single Needle, Needle Feed \& Top/Bottom Roller Feed, Slender Postbed Sewing Machine. (With direct drive servo motor Right-Side \& Low Postbed, Regular Hook, Automatic undertrimming).

- With direct drive servo motor,ensures high sewing efficiency \& electricity saving.


| Model No.CSA-6111T |  | $\begin{aligned} & \text { S.P.M. } \\ & 2,500 \end{aligned}$ |
| :---: | :---: | :---: |
| Max.Stitch Length 7 mm | Lift Of Roller Presser (Knee) 15 mm |  |
| Needle System DP×5 \#16 <br> (\#14~\#19) |  | Needle Bar Stroke 41 mm |

Due to special unison feed, no wrinkle in light material and fine stitch in heavy material.

- Equipped with easy-operating safety clutch which would protect rotating hook from damage.
- The newly improved undertrimming device enable either thin thread or thick thread to obtain the high quality undertrimming \& sewing.
- When undertrimming, the action of thread tensioner is precisely controlled by an independent solenoid, so the undertrimming result is more perfect.
- For sewing functional and omamental seams preferably on concave portions of shoe uppers, leather products, cylinder workpiece...... ect.



## Model:

Single Needle, Needle Feed \& Top/Bottom Roller Feed, Postbed Sewing Machine. (With Automatic Undertrimming)

T: Automatic Undertrimming (Standard Hook)
FT: Automatic Undertrimming \& Pneumatic Automatic Roller Presser Liffing (Standard Hook)

BT: Automatic Undertrimming \& Pneumatic Automatic Backtacking (Standard Hook)
BFT: Automatic Undertrimming \& Pneumatic Automatic Backtacking \& Pneumatic Automatic Roller Presser Liffing (Standard Hook)

L-T: Automatic Undertrimming (Large Hook)

## SPECIFICATIONS:




Single Needle, Needle Feed \& Top/Bottom Roller Feed, Postbed Sewing Machine.(With Automatic Undertrimming \& Pneumatic Automatic Backtacking \& Pneumatic Automatic Roller Presser Lifting) (Standard Hook)

- With pneumatic automatic roller presser liffing ,easily operated, could increase the sewing efficiency.
- Equipped with pneumatic automatic backtacking device, backtacking only with gentle press on the backtacking switch.


Single Needle, Needle Feed \& Top/Bottom Roller Feed, Postbed Sewing Machine. (With Automatic Undertrimming) (Large Hook)

- Applied with large hook, increase the sewing efficiency, and get a perfect seam.


## CSA-6111D-T

Direct Drive, Single Needle, Needle Feed \& Top/Bottom Roller Feed,Postbed Sewing Machine.(Automatic Undertrimming) (Standard Hook)


| Model No. CSA-6111D-T |  | $\begin{aligned} & \text { S.P.M. } \\ & 2,500 \end{aligned}$ |
| :---: | :---: | :---: |
| Max.Stitch Length 7 mm | Lift Of Roller Presse (Knee) 15 mm |  |
| Needle System DP×5 \#16 <br> (\#14~\#19) |  | Needle Bar Stroke 41 mm |

Applied with direct drive servo motor,ensures high sewing efficiency \& electricity saving.
Due to special unison feed, no wrinkle in light maierial and fine sitich in heavy material.

- Equipped with easy-operating safety clutch which would protect rotating hook from damage.
- The newly improved undertrimming device enable either thin thread or thick thread to obtain the high quality undertrimming \& sewing.
- When undertrimming, the action of thread tensioner is precisely controlled by an independent solenoid, so the undertrimming result is more perfect.
- For sewing functional and omamental seams preferably on concave portions of shoe uppers, leather products, cylinder workpiece...... ect.



## SPECIFICATIONS:




Direct Drive, Single Needle, Needle Feed \& Top/Bottom Roller Feed,Postbed Sewing Machine. (With Automatic Undertrimming \& Pneumatic Automatic Backtacking \& Pneumatic Automatic Roller Presser Lifting) (Standard Hook)

- With pneumatic automatic roller presser liffing ,easily operated, could increase the sewing efficiency.
- Equipped with pneumatic automatic backłacking device, backtacking only with gentle press on the backtacking switch.


CSA-6112T

Double Needle, Top \& Bottom Roller Feed Postbed Sewing Machine. (With Automatic Undertrimming ) (Standard Hook)


Direct Drive, Single Needle, Needle Feed \& Top/Bottom Roller Feed, Postbed Sewing Machine. (With Automatic Undertrimming) (Large Hook)

Applied with large hook, increase the sewing efficiency, and get a perfect seam.

| Model No. CSA-6112T |  | $\begin{aligned} & \text { S.P.M. } \\ & 2,500 \end{aligned}$ |
| :---: | :---: | :---: |
| Max.Stitch Length 4 mm | Lift Of Roller Presser (Knee) 15 mm |  |
| Needle System DP×5\#16 <br> (\#14~\#19) |  | Needle Bar Stroke 41 mm |

NEEDLE PLATE(PATENT): Special designed needle plate, which is made up of base, lock plate, seclude board and support plate. It could avoid thread entwaine or breakage.
Owing to the combination of top \&bottom roller feed (wheel feed and driven roller presser), no wrinkle in light material and fine stitch in heavy material.

- Standard needle gauge: 1.6 mm or 2.0 mm or 2.4 mm .
- The newly improved undertrimming device enable either thin thread or thick thread to obtain the high quality undertrimming \& sewing.
- When undertrimming, the action of thread tensioner is precisely controlled by an independent solenoid, so the undertrimming result is more perfect.
- For sewing functional and omamental seams preferably on concave portions of shoe uppers, leather products, cylinder workpiece...... ect.


Model:
Double Needle,Top \& Bottom Roller Feed, Postbed Sewing Machine. (With Automatic Undertrimming)

Code Description:

T: Automatic Undertrimming (Standard Hook)
FT: Automatic Undertrimming \& Pneumatic Automatic Roller Presser Lifting (Standard Hook)

BT: Automatic Undertrimming \& Pneumatic Automatic Backtacking (Standard Hook)
BFT: Automatic Undertrimming \& Pneumatic Automatic Backtacking \& Pneumatic Automatic Roller Presser Liffing (Standard Hook)
L-T: Automatic Undertrimming (Large Hook)

## SPECIFICATIONS:




Double Needle,Top \& Bottom Roller Feed,Postbed Sewing Machine. (With Automatic Undertrimming \& Pneumatic Automatic Backtacking \& Pneumatic Automatic Roller Presser Lifting) (Standard Hook)

- With pneumatic automatic roller presser lifting, easily operated, could increase the sewing efficiency.
- Equipped with pneumatic automatic backtacking device,
backtacking only with gentle press on the backtacking switch.



## CSA-6112D-T

Direct Drive, Double Needle,Top \& Bottom Roller Feed, Postbed Sewing Machine. (With Automatic Undertrimming )(Standard Hook)

CSA-6112L-T


Any imitation copies will be accused.


Double Needle,Top \& Bottom Roller Feed, Postbed Sewing Machine. (With Automatic Undertrimming) (Large Hook)

- Applied with large hook, increase the sewing efficiency, and get a perfect seam.

| Model No. CSA-6112D-T |  | $\begin{aligned} & \text { S.P.M. } \\ & \text { 2,500 } \end{aligned}$ |
| :---: | :---: | :---: |
| Max.Stitch Length 4 mm | Lift Of Roller Presser (Knee) 15 mm |  |
| Needle System DP $\times 5$ \# 16 <br> (\#14~\#19) |  | Needle Bar Stroke 41 mm |

NEEDLE PLATE(PATENT): Setting direct crive motor,Special designed needle plate, which is made up of base, lock plate, seclude board and support plate. It could avoid thread entwaine or breakage.
Owing to the combination of top \&bottom roller feed(wheel feed and driven roller presser), no wrinkle in light material and fine stitch in heavy material.

- Standard needle gauge: 1.6 mm or 2.0 mm or 2.4 mm .
- The newly improved undertrimming device enable either thin thread or thick thread to obtain the high quality undertrimming \& sewing.
- When undertrimming, the action of thread tensioner is precisely controlled by an independent solenoid, so the undertrimming result is more perfect.
- For sewing functional and omamental seams preferably on concave portions of shoe uppers, leather products, cylinder workpiece...... ect.



## SPECIFICATIONS:

| Model No. | $\bigoplus_{\substack{\text { max } \\ \text { s.and } \\ \text { s.seod } \\ \text { sere }}}$ |  | $\stackrel{y}{v}$ |  | $\underbrace{}_{\substack{\text { Hook } \\ \text { Spiem }}}$ |  |  |  | $\underset{\substack{\text { Automatic } \\ \text { Backtcocking }}}{V,}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| CSA-6112-T | 2500 | 15 | 4 | 41 | ${ }_{\text {cose }}^{\text {samased }}$ |  |  | O |  |
| CSA-61120-FT | 2500 | 15 | 4 | 41 | ${ }_{\text {cose }}^{\substack{\text { somad } \\ \text { Hox }}}$ | (114-419) | - | $\bigcirc$ |  |
| CSA-61120-BT | 2500 | 15 | 4 | 41 | Stiol |  |  | O | O |
| CSA-6112D-BFT | 2500 | 15 | 4 | 41 | Somed | (pprsi6) | - | - | $\bigcirc$ |
| CSA-6112D-LT | 2500 | 15 | 4 | 41 |  |  |  | - |  |



Direct Drive Double Needle, Top \& Bottom Roller Feed, Postbed Sewing Machine. (With Automatic Undertrimming \& Pneumatic Automatic Backtacking \& Pneumatic Automatic Roller Presser Lifting) (Standard Hook)

With pneumatic automatic roller presser liffing, easily operated, could increase the sewing efficiency.

- Equipped with pneumatic automatic backtacking device, backtacking only with gentle press on the backtacking switch.


Direct Drive, Double Needle,Top \& Bottom Roller Feed, Postbed Sewing Machine.(WithAutomatic Undertrimming) (Large Hook)

- Applied with large hook, increase the sewing efficiency, and get a perfect seam.


## CS-8812

Single Needle, Needle Feed \& Top/Bottom Roller Feed, Postbed Sewing Machine. (With Reverse Stitch )(Standard hook) (Basic Type)

$\left.\begin{array}{|l|l|l|}\hline \text { Model No. } & \text { S.P.M. } \\ \text { CS-8812 }\end{array}\right]$

CLUTCH MECHANISM (PATENT): Special designed clutch mechanism is set on a feeding shaft, link a connecting rod and a swing mechanism. The swing mechanism has two drag bars (No. 1 and No. 2). This mechanism including driven device, friction plate, inner clutch, positioning device, micro-adjustment device, outer clutch and oil seal. The No. 1 and No. 2 drag bars will pass down the push sectionally from swing mechanism to the friction plate through the outer \& inner clutch. The feeding shaft will running intermittently and make the feeding shaft to feed needle and material. The oil seal coutd avoid the oit and dust dropping to the area between inner and outer clutch, so keep the parts from damage.


## Code Description:

CS-8812:
Single Needle, Needle Feed \& Top/Bottom Roller Feed,Postbed Sewing Machine. (With Reverse Stitch) (Basic Type)
CST-8812:
Single Needle, Needle Feed \& Top\&Bottom Roller Feed,Postbed Sewing Machine. (With Reverse Stitch) (Differential Top Feed)

M: Automatic Undertrimming \& Backtacking \& Roller Presser Liffing (BFT Function, With Mini Servo Motor)

## SPECIFICATIONS:

| Model No. | Max. Sewing Speed S. P. M. |  |  |  | Needle System | Hook System | Mini Servo Motor (BFT Function) | Differential Top Feed |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| CS-8812 | 2500 | 12.5 | 7 | 39.6 | 134LR\#21 | Standard Hook |  |  |
| CS-8812L | 2500 | 12.5 | 7 | 39.6 | (\#18~\#22) | Large Hook |  |  |
| CS-8812M | 2500 | 12.5 | 7 | 39.6 | 134LR\#21 | Standard Hook | $0$ |  |
| CS-8812L-M | 2500 | 12.5 | 7 | 39.6 | (\#18~\#22) | Large Hook | O |  |
| CST-8812 | 2500 | 12.5 | 7 | 39.6 | 134LR\#21 | Standard Hook |  | $\bigcirc$ |
| CST-8812L | 2500 | 12.5 | 7 | 39.6 | (\#18~\#22) | $\begin{aligned} & \text { Large } \\ & \text { Hook } \end{aligned}$ |  | O |
| CST-8812M | 2500 | 12.5 | 7 | 39.6 | 134LR\#21 | Standard Hook | $\bigcirc$ | ( |
| CST-8812L-M | 2500 | 12.5 | 7 | 39.6 | (\#18~\#22) | Large Hook | $\bigcirc$ | $\bigcirc$ |

[^7]

Any imiflation copies will be accused.

Single Needle, Needle Feed \& Top/Bottom Roller Feed,Postbed Sewing Machine. (With Automatic Undertrimming \& Backtacking \& Roller Presser Lifting, With Mini Servo Motor) (Large Hook)
Equipped with large hook, the bobbin has a 1.6 time large capacity than that of regular hook. This is convenient for long materials sewing as well as with thick thread.Applied with interchangeable needle plate mechanism, only need to replace the plate piece while it is damaged. It could reduce the parts maintenance cost.Applied with mini servo motor to save the power and reduce the noise.Applied with automatic undertrimming, it could cut the thread quietly and with a very short thread-end left.Applied with automatic presser foot lifting.
Applied with automatic backtacking (The press button is under the machine head, easy for operation).Applied with needle feed \& wheel feed \& driven roller presser feeding mechanism. The patented backtacking clutch mechanism could run steadily, make sure the
 Feed,Postbed Sewing Machine.(Differential Top Feed)(With Automatic Undertrimming \& Backtacking \& Roller Presser Lifting, With Mini Servo Motor) (Large Hook)

- Applied with differential top feed,ensures high guality sewing result.
- The other special features are as CS-8812L-M.


| Model No. CS-8822 |  | $\begin{aligned} & \text { S.P.M. } \\ & 2,500 \end{aligned}$ |
| :---: | :---: | :---: |
| Max.Stitch Length 7 mm | Lift Of Roller Presser (Knee) <br> 12.5 mm |  |
| Needle System 134LR \#21 <br> (\#18~\#22) |  | Needle Bar Stroke 39.6 mm |

CLUTCH MECHANISM (PATENT): Special designed clutch mechanism is set on a feeding shaft, link a connecting rod and a swing mechanism. The swing mechanism has two drag bars (No. 1 and No. 2). This mechanism including driven device, friction plate, inner clutch, positioning device, micro-adjustment device, outer clutch and oil seal. The No. 1 and No. 2 drag bars will pass down the push sectionally from swing mechanism to the friction plate through the outer \& inner clutch. The feeding shaft will running intermittently and make the feeding shaft to feed needle and material. The ail seal could avoid the oil and dust dropping to the area between inner and outer clutch, so keep the parts from damage.


## Model:

Code Description:

CS-8822:
Double Needle, Needle Feed \& Top/Bottom Roller Feed,Postbed Sewing Machine.(With Reverse Stitch)(Basic Type)

## CST-8822:

Double Needle, Needle Feed \& Top\&Bottom Roller Feed,Postbed Sewing Machine. (With Reverse Stitch) (Differential Top Feed)

M:Automatic Undertrimming \& Backtacking \& Roller Presser Liffing (BFT Function,With Mini Servo Motor)

## SPECIFICATIONS:

| Model No. |  |  |  |  | Needle System | Hook System | Mini Servo Motor (BFT Function) | Differential Top Feed |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| CS-8822 | 2500 | 12.5 | 5 | 39.6 | 134LR\#21 | Standard Hook |  |  |
| CS-8822L | 2500 | 12.5 | 5 | 39.6 | (\#18~\#22) | Large Hook |  |  |
| CS-8822M | 2500 | 12.5 | 5 | 39.6 | 134LR\#21 | Standard Hook | $\bigcirc$ |  |
| CS-8822L-M | 2500 | 12.5 | 5 | 39.6 | (\#18~\#22) | Large Hook | $\bigcirc$ |  |
| CST-8822 | 2500 | 12.5 | 5 | 39.6 | 134LR\#21 | Standard Hook |  |  |
| CST-8822L | 2500 | 12.5 | 5 | 39.6 | (\#18~\#22) | Large Hook |  | $\bigcirc$ |
| CST-8822M | 2500 | 12.5 | 5 | 39.6 | 134LR\#21 | Standard Hook | $\bigcirc$ | $\bigcirc$ |
| CST-8822L-M | 2500 | 12.5 | 5 | 39.6 | (\#18~\#22) | Large Hook | O | $\bigcirc$ |



Double Neeale, Needle Feed \& Top/Bottom Roller Feed,Postbed Sewing Machine. (With Automatic Undertrimming \& Backtacking \& Roller Presser Lifting, With Mini Servo Motor) (Large Hook)
Equipped with large hook, the bobbin has a 1.6 time large capacity than that of regular hook. This is convenient for long materials sewing as well as with thick thread.Applied with interchangeable needle plate mechanism, only need to replace the plate piece while it is damaged. It could reduce the parts maintenance cost.Applied with mini servo motor to save the power and reduce the noise.Applied with automatic undertrimming, it could cut the thread quietly and with a very short thread-end left.Applied with automatic presser foot lifting.
Applied with automatic backtacking (The press button is under the machine head, easy for operation).Applied with needle feed \& wheel feed \& driven roller presser feeding mechanism. The patented backtacking clutch mechanism could run steadily, make sure the forward and backtacking stitching overlap entirely.


## CS-8850-MBFT-2

Electronic Directly Drive, Automatic Undertrimming, Single Needle, Postbed Sewing Machine. (Needle Feed \& Top/Bottom Roller Feed)(Large Hook,Automatic backtacking \& Automatic Roller Presser Lifting)(Special Thread Tensioner. The Distance Between Top Roller Presser And Bottom Roller is Adjustable.Lifting Of Top Roller Presser Is Adjustable \& Changeable.) Overseas patents obtained. Any imitatian copies whebe accused.

| Model No. <br> CS-8850-MBFT-2 | S.P.M. <br> 2,500 |  |
| :--- | :--- | :--- |
| Max.Stitch <br> Length <br> $5 \sim 7 \mathrm{~mm}$ | Lift Of RollerPresser <br> (Knee) <br> 12.5mm |  |
| Needle System <br> 134LR \#21 <br> (\#18~\#23) | Needle Bar <br> Stroke <br> 40mm |  |
| Operating Space |  |  |
| $386 \times 300 \mathrm{~mm}$ |  |  |

The newly designed undertrimming mechanism, applied with the close up type of lubrication, could decrease the wornout of parts \& increase the working efficiency. Applied with the immobile type of clutch mechanism, precise feeding and consistent forward \& backward stitching, which would protect the feeding machanism from damage also.
The button switch with the immobile function utilizing the small round button, could change the function of square button to touch-control switch, easy operation.

- With electromagnetic automatic backtacking \& automatic top roller presser liffing \& automatic undertrimming.
- Applied with electronic directly drive servo motor.
- Special thread tensioner. The distance between top roller presser and bottom roller is adjustable.lifiting of top roller presser is adjustable \& changeable.

Model:
Electronic Directly Drive Automatic Undertrimming, Single Needle, Postbed Sewing Machine.(Needle Feed \& Top/Bottom Roller Feed) (Large Hook,Automatic backtacking \& Automatic Roller Presser Liffing)

Code Description:
M: Electromagnetic
A: Pneumatic

/


Optional:
1: The Distance Between Top Roller Presser And Bottom Roller Is Adjustable.
2: Special Thread Tensioner. The Distance Between Top Roller Presser And Bottom Roller Is Adjustable.+Lifting Of Top Roller Presser Is Adjustable \& Changeable.

| Optional: | Adjustable \& Chang |
| :--- | :--- |
| ------------ | Special Mechanism: |
| T: Differential Top Feed | B: Automatic Backtacking |
|  | F: Automatic Top Roller Presser Lifting |
|  | T: Automatic Undertrimming |

## SPECIFICATIONS:

| Model No. | 0 <br> Max. <br> Sewing Speed S. P. M. | $\frac{\rho_{\uparrow}}{\odot}$ <br> Lifting Of Top Roller Presser <br> mm | * <br> max. stitch Length min | Needle System |  | $\begin{gathered} \stackrel{\ominus}{=}= \\ \text { Differential } \\ \text { Ratio } \end{gathered}$ | Operating Space <br> ma |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| CS-8850-MBFT | 2500 | 12.5 | 5-7 | $\begin{aligned} & \text { 134LR\#21 } \\ & \text { (\#18~\#23) } \end{aligned}$ | 40 |  | $386 \times 300$ |
| CS-8850-ABFT | 2500 | 12.5 | 5-7 |  | 40 |  | $386 \times 300$ |
| CST-8850-MBFT-2 | 2000 | 12.5 | 5 | $\begin{aligned} & \text { 134LR\#21 } \\ & \text { (\#18~\#23) } \end{aligned}$ | 40 | 0.4 : 1: 1.6 | $386 \times 300$ |
| CST-8850-ABFT-2 | 2000 | 12.5 | 5 |  | 40 | 0.4 : 1 : 1.6 | $386 \times 300$ |

[^8]
 Undertrimming, Single Needle, Postbed Sewing Machine. (Needle Feed \& Top/Bottom Roller Feed)(Large Hook,Automatic backtacking \& Automatic Roller Presser Lifting)

- Pneumatic Automatic backtacking \& Automatic Roller Presser Lifting.
- Special Thread Tensioner. The Distance Between Top Roller Presser And Bottom Roller Is Adjustable.Lifting Of Top Roller Presser Is Adjustable \& Changeable.
- Applied with differential top feed mechanism easy operation and could increase the sewing efficiency.


## CS-8860-MBFT-2

Electronic Directly Drive, Automatic Undertrimming, Double Needle, Postbed Sewing Machine. (Needle Feed \& Top/Bottom Roller Feed)(Large Hook,Automatic backtacking \& Automatic Roller Presser Lifting)(Special Thread Tensioner. The Distance Between Top Roller Presser And Bottom Roller Is Adjustable.Lifting Of Top Roller Presser Is Adjustable \& Changeable.)


| Model No. CS-8860 | MBFT-2 | $\begin{aligned} & \text { S.P.M. } \\ & \text { 2,500 } \end{aligned}$ |
| :---: | :---: | :---: |
| Max.Stitch Length $5 \sim 7 \mathrm{~mm}$ | Lift Of Roller Presser (Knee) <br> 12.5 mm |  |
| $\begin{aligned} & \text { Needle System } \\ & \text { 134LR \#21 } \\ & \text { (\#18~\#23) } \end{aligned}$ |  | Needle Bar Stroke 40 mm |
| Operating Space |  |  |
|  | 386× | $\times 300 \mathrm{~mm}$ |

The newly designed undertrimming mechanism, applied with the close up type of lubrication, could decrease the wornout of parts \& increase the working efficiency. Applied with the immobile type of clutch mechanism, precise feeding and consistent forward \& backward stitching, which would protect the feeding machanism from damage also.
The button switch with the immobile function utilizing the small round button, could change the function of square button to touch-control switch, easy operation.

- With electromagnetic automatic backtacking \& automatic top roller presser liffing \& automatic undertrimming.
- Applied with electronic directly drive servo motor.
- Special thread tensioner. The distance between top roller presser and bottom roller is adjustable.liffing of top roller presser is adjustable \& changeable.



## SPECIFICATIONS:

| Model No. | Max. <br> Sewing Speed S.P.M. | Lifting Of Top Roller Presser <br> mm | $v$ <br> Max. Slitch Length mm | Needle System | $v$ <br> Needle Bar Stroke IIII | $\begin{gathered} \ominus \\ = \\ \text { Differential } \\ \text { Ratio } \end{gathered}$ | Operating Space <br> mm |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| CS-8860-MBFT | 2500 | 12.5 | 5-7 | $\begin{aligned} & \text { 134LR\#21 } \\ & \text { (\#18~\#23) } \end{aligned}$ | 40 |  | $386 \times 300$ |
| CS-8860-ABFT | 2500 | 12.5 | 5-7 |  | 40 |  | $386 \times 300$ |
| CST-8860-MBFT-2 | 2000 | 12.5 | 5 | $\begin{aligned} & \text { 134LR\#21 } \\ & \text { (\#18~\#23) } \end{aligned}$ | 40 | 0.4:1:1.6 | $386 \times 300$ |
| CST-8860-ABFT-2 | 2000 | 12.5 | 5 |  | 40 | 0.4 : $1: 1.6$ | $386 \times 300$ |



Electronic Directly Drive, Automatic Undertrimming, Double Needle, Postbed Sewing Machine. (Needle Feed \& Top/Bottom Roller Feed)(Large Hook,Automatic backtacking \& Automatic Roller Presser Lifting)

- Pneumatic Automatic backtacking \& Automatic Roller Presser Lifting.
- Special Thread Tensioner. The Distance Between Top Roller

Presser And Bottom Roller Is Adjustable.Lifting Of Top Roller Presser Is Adjustable \& Changeable.


Drive, Automatic Undertrimming, Double Needle, Postbed
Sewing Machine. (Needle Feed \& Top/Bottom Roller Feed)(Large Hook,Automatic backtacking \& Automatic Roller Presser Lifting)

- Pneumatic Automatic backtacking \& Automatic Roller Presser Lifting
- Special Thread Tensioner. The Distance Between Top Roller Presser And Bottom Roller Is Adjustable.LiffingOf Top Roller Presser Is Adjustable \& Changeable.
- Applied with differential top feed mechanism, easy operation and could increase the sewing efficiency.


| Model No. CS-2390 |  | $\begin{aligned} & \text { S.P.M. } \\ & 2,000 \end{aligned}$ |
| :---: | :---: | :---: |
| Max. Stitch Length 5 mm | Liff Of Presser Foot (Hand/Knee) $8 / 16 \mathrm{~mm}$ |  |
| $\begin{gathered} \text { Needle System } \\ \text { DP } \times 17 \\ \# 14 \sim \# 21(\# 18) \end{gathered}$ |  | Needle Bar Stroke 34 mm |
| Max. Width Of Zigzag 9 mm |  |  |

Applied with the newly improved device, so increased the function \& strength \& durability, and simplified the maintenance.

- Open type of top cover simplified the maintenance.
- Applied with large hook ensures high sewing efficiency.
- Suitable for stitching the small-curved portions \& three-dimensional articles, such as the cylinder materials, shoes, handbag and leather products, ......etc..


Single Needle, Top \& Bottom Feed, 2-Point<1-Step> Zigzag, Postbed Sewing Machine. (Large hook).

| Model No. <br> CS-2391 |  | S.P.M. <br> 2,000 |
| :---: | :---: | :---: |
| Max. Stitch <br> Length <br> 5 mm | Lift Of Presser Foot <br> (Hand/Knee) <br> $8 / 16 \mathrm{~mm}$ |  |
| Needle System <br> DP×17 <br> $\# 14 \sim \# 21$ (\#18) | Needle Bar <br> Stroke <br> 34 mm |  |
| Max. Width Of Zigzag |  |  |
| 9mm |  |  |

Applied with the newly improved device, so increased the function \& strength \& durability, and simplified the maintenance.
Walking foot and feed dog make uniform and beautiful stitches to be obtained.

- Open type of top cover simplified the maintenance.
- Applied with large hook ensures high sewing efficiency.
- Suitable for stitching the small-curved portions \& three-dimensional articles, such as the cylinder materials, shoes, handbag and leather products, ......etc..


## CS-2391


[^0]:    - Automatic undertrimming \& backtacking: increase the sewing efficiency.
    - With automatic presser foot liffing,easy operation, could increase the sewing efficiency.
    - Heightened postbed design,suitable for stitching the large articles.
    - The other special features are as $\mathrm{cs}-8330$.

[^1]:    - Forward inclinable postbed design, easy for putting in or getting out the materials.
    - The other special features are as CS-8365M.

[^2]:    - Left-side inclinable postbed design, easy for putting in or getting out the materials.
    - The other special features are as CS-8365M.

[^3]:    - Applied with extra large hook, it could reduce the consumption of thread, and increase the sewing efficiency.

[^4]:    Alternating Movement $3 \sim 7 \mathrm{~mm}$

[^5]:    FEEDING MECHANISM(PATENT):Life-side inclinable post bed design, easy for in and out of the sewing products.

    - High-post design (post bed height: 443 mm ), suitable for stitching the large \& three-dimensional articles, such as boots, bags, suitcase......etc.
    - With special designed needle plate, suitable for stitching the small-curved portion, such as the bottoms \& gores \& comers of the bags,......ect..
    - The distance from edge to needle is 2.6 mm . The diameter of post is 47 mm .

[^6]:    BOBBIN CASE OPENER \& FEEDING MECHANISM(PATENT): Special designed bobbin case opener, the bobbin case is close to the hook, and the distance between the needle and the side of postbed is very tiny. It is suitable for stitching the three-dimensional or small-curved materials.
    Special designed feeding mechanism and in vertical order, could narrow the distance between the needle and the side of postbed. It is suitable for stitching the three-dimensional or small-curved leather bags, shoes, etc.
    Due to special unison feed, no wrinkle in light material and fine stitch in heavy material.

    - Equipped with easy-operating safety clutch which would protect rotating hook from damage.
    - With special designed.suitable for stitching the small-curved portions \&three-dimensional articles, such as the bottoms \& gores \& comers of the bags, baby's \& children's shoes, boots, suitcase...etc..

[^7]:    - CS-8819RM: Single Needle, Needle Feed \& Top/Bottom Roller Feed,Postbed Sewing Machine. (With Automatic Undertrimming \& Backtacking \& Roller Presser Lifting, With Mini Servo Motor) (Standard Hook)(Slender Postbed)(Right-Side Postbed)

[^8]:    - CS-8859R-MBFT-2: Electronic Directly Drive, Automatic Undertrimming, Single Needle, Postbed Sewing Machine.(Needle Feed \& Top/Bottom Roller Feed)(Standard Hook,Automatic backtacking \& Automatic Roller Presser Lifting)(Special Thread Tensioner. The Distance Between Top Roller Presser And Bottom Roller is Adjustable.Lifting Of Top Roller Presser Is Adjustable \& Changeable)(Slender Postbed,Right-Side Postbed)

