



## CS-2604-02 / S33-4



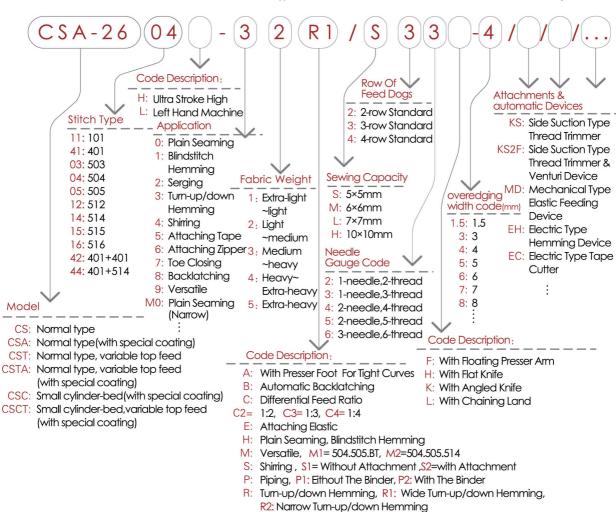
Model CS-2604-02/S33-4							
S.P.M.	S.P.M. Foot Lift Differential Ratio						
8,500	5mm	5mm 0.7~2					
Stitch Len	Stitch Length(Max.) Overedging Width						
3.8mm	1		4m	m			
Thickness Sewn Pro		Ν	leedle	Thread			
	Medium 1 3						
Needle System							
DC×27 (#9~#14)							

1-Needle, 3-Thread, Super High Speed, Overlock Machine. (Light ~medium, Plain seaming) (Standard Type). Applied with many improved & perfect new mechanisms, could: 1. Suitable for stitching light~medium fabrics (from extra light to extra heavy), and the seams are extremely beautiful.

2. The cleaning & maintenance & operation, are much easier than before.

3. Suitable for operating in super high speed, could be reduced noise & vibration, and increased the strength & durability.

- Excellent automatic lubricating and filtering (interchangeable) system, ensures the max. sewing speed is up to 8,500 s.p.m..
- Micro-adjustable and lever-adjustable differential feeding ratio.
- Push-button type of stitch length regulator, easy operation.
   (①KS: Side suction type thread trimmer ②2F: Venturi device. ③...... Are available.)



Z: Loaded Onto An Integrated Sewing Unit

Model		0	<u></u>	Max.		00	Ţ		† Thickness
		Sewing Speed S.P.M.	Lifting Of Presser Foot mm	Stitch Length mm	Overedging width mm	differential ratio	needle	thread	Of The Sewn Products
CS-2604-01/S23-4	Plain Seaming	8500	5	3.8	3,4	0.7~2	1	3	Extra-light~light
CS-2604-02/S33-4	Plain Seaming <standard type=""></standard>	8500	5	3.8	3.4	0.7~2	1	3	Light~Medium
CS-2604-32R2/S23-1.5	Turn-down Hemming	7000	5.5	3.2	1.5	0.7~2	1	3	Light~Medium
CS-2604-02/S33-4/TR	Plain Seaming (Bath Cap Sewing)	7500	5.5	3.8	3,4,5	0.7~2	1	3	Medium~heavy
CS-2604-82/S23-4	Backlatching	8500	5	3.8	3.4	0.7~2	1	3	Light~Medium
CS-2603-12/S22-4	Blindstitch Hemming (2thread)	8500	5.5	3.8	3,4	0.7~2	1	2	Light~Medium
CS-2605-12/S23-4	Blindstitch Hemming (3thread)	8500	5.5	3.8	3,4	0.7~2	1	3	Light~Medium
CS-2604-32R1/S23-3	Turn-down Hemming	8500	5	3.2	3	0.7~2	1	3	Light~Medium
CS-2604-92M1/S23-4	Versatile	8500	5	3.8	3.4	0.7~2	1	3	Light~Medium
CS-2603-90/L42-8	Versatile	6500	7	3.8	5,6,8	0.7~2	1	2	heavy~extra-heavy
CS-2604-64/L43-8	Attaching Zipper	6500	7	3.8	5,6,8	0.7~2	1	3	heavy~extra-heavy
CST-2604-02/S33-4	Variable Top Feed	8500	5	3.8	3.4	0.7~2	1	3	medium~heavy
CSC-2604-02/S33-4	Small Cylinder-bed	8500	5	3.8	3.4	0.7~2	1	3	Light~Medium
CSCT-2604-02/S33-4	Small Cylinder-bed, Variable Top Feed	8500	5	3.8	3.4	0.7~2	1	3	medium~heavy
CSA-2604-02/S33-4	With Special Coating	8500	5	3.8	3,4	0.7~2	1	3	Light~Medium

#### CST-2604-02/S33-4



1-needle, 3-thread, Super High Speed, Variable Top Feed, Overlock Machine. (medium~heavy, plain seaming).

Applied with the independently driven top feed mechanism, could dramatically increase the feeding efficiency & assure the high quality sewing results. These machines are very suitable for stitching the slippery materials & the cord-insertion & the cross seam sections of heavy weight materials.

### CSCT-2604-02/S33-4



1-needle, 3-thread, Super High Speed, Variable Top Feed, Small cylinder-bed, Overlock Machine .(medium~heavy, plain seaming)

- Applied with the independently driven top feed mechanism, could dramatically increase the feeding efficiency & assure the high quality sewing results. These machines are very suitable for stitching the slippery materials & the cord-insertion & the cross seam sections of heavy weight materials.
- seam sections of heavy weight materials.

  Small cylinder-bed, suitable for stitching the tubular articles.





## CS-2614-M03/M34-2×4

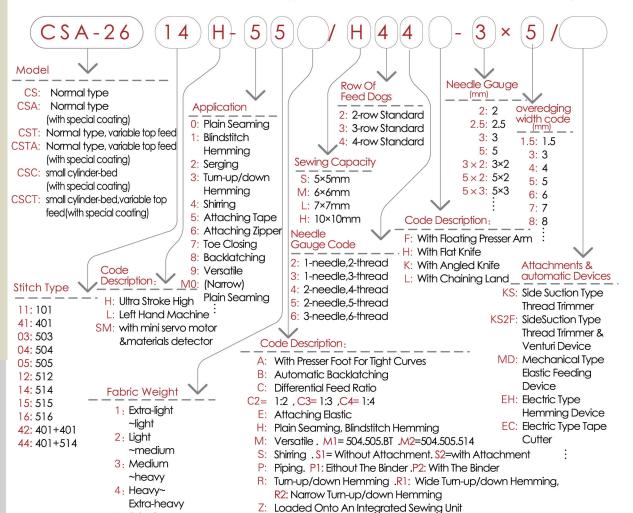


Model								
CS-2614-M03/M34-2×4								
S.P.M.	Foot	Lift	Τ	Differential Ratio				
7,500	5.5	mm		0.7~2				
Stitch Length(Max.)			(	Overedging Wi				
3.8mm			4mm					
Needle gu	age	Nee	dle	Thread				
2mm	m 2			4				
Needle System				Remark				
DC×27 (‡	1	Narrow						

5: Extra-heavy

2-Needle, 4-Thread ,Super High Speed, Overlock Machine. (medium~heavy, Plain seaming) (Standard Type). Applied with many improved & perfect new mechanisms, could:

- 1. Suitable for stitching light~medium fabrics (from extra light to extra heavy), and the seams are extremely beautiful.
- 2. The cleaning & maintenance & operation, are much easier than before.
- 3. Suitable for operating in super high speed, could be reduced noise & vibration, and increased the strength & durability.
- Excellent automatic lubricating and fil tering (interchangeable) system, ensures the max.
   sewing speed is up to 7,500 s.p.m..
- Micro-adjustable and lever-adjustable differential feeding ratio.
- Push-button type of stitch length regulator, easy operation.
   (①KS: Side suction type thread trimmer ②2F: Venturi device. ③...... Are available.)



Model		O	<u>1</u>	*	*//		00	<u>†</u>
		Max. Sewing Speed S.P.M.	Lifting Of Presser Foot mm	Max. Stitch Length mm	Overedging width mm	Needle Gauge mm	differential ratio	Thickness Of The Sewn Products
CS-2614-01/S34-2×4	Plain Seaming	8000	5	3.8	3,4,5	2	0.7~2	Extra-light ~light
CS-2614-M03/M34-2×4	Plain Seaming <standard></standard>	7500	5.5	3.8	3,4,5	2	0.7~2	Medium~ heavy
CS-2614SM-M03/M34-2×4/KS2F	with mini servomini motor &materials detector, side Suction Type Thread Trimmer & Venturi Device	7500	5.5	3.8	3,4,5	2	0.7~2	Medium~ heavy
CS-2614-M53/M34-2×4	attaching tape	7500	5.5	3.2	3,4,5	2	0.7~2.4	Medium~ heavy
CS-2614-54/L44-2×4	attaching tape	6500	7	2.4	4,5,6	2	1.1~3.8	heavy~extra- heavy
CS-2614H-55/H44-3×5	attaching tape	5500	7	3.2	5,6	3	1.1~3.8	extra- heavy
CS-2614-83/M34-2×4	Backlatching	7500	5.5	3.8	3,4,5	2	0.7~2	Medium~ heavy
CS-2614-24/L44-2×4	serging	6500	7	5	4,5,6	2	0.8~1.5	heavy~extra -heavy
CS-2614-43/M34-2×4	shirring	7000	5.5	3.2	3,4,5	2	0.85~2.8	Medium~ heavy
CS-2612-02/M34-2×4	plain seaming	7500	5.5	3.8	3,4,5	2	0.7~2	Medium~ heavy
CST-2614-M03/M34-2×4	Variable Top Feed	7500	5.5	3.8	3,4	2	0.7~2	Medium~ heavy
CST-2614-M03C3P2/M34-2×4	piping seaming	7500	5.5	2.7	3,4,5	2	0.85~2.8	Medium~ heavy
CSC-2614-M03/M34-2×4	Small Cylinder-bed	7500	5.5	3.8	3,4,5	2	0.7~2	Medium~ heavy
CSCT-2614-M03/M34-2×4	Small Cylinder-bed, Variable Top Feed	7500	5.5	3.8	3,4,5	2	0.7~2	Medium~ heavy
CSA-2614-M03/M34-2×4	With Special Coating	7500	5.5	3.8	3,4,5	2	0.7~2	Medium~ heavy

#### $CST-2614-M03/M34-2 \times 4$



2-needle, 4-thread, Super High Speed, Variable Top Feed, Overlock Machine. (medium~heavy, plain seaming).

Applied with the independently driven top feed mechanism, could dramatically increase the feeding efficiency & assure the high quality sewing results. These machines are very suitable for stitching the slippery materials & the cord-insertion & the cross seam sections of heavy weight materials.

### CSCT-2614-M03/M34-2 × 4



2-needle, 4-thread, Super High Speed, Variable Top Feed, Small cylinder-bed, Overlock Machine. (medium-heavy, plain seaming).

- Applied with the independently driven top feed mechanism, could dramatically increase the feeding efficiency & assure the high quality sewing results. These machines are very suitable for stitching the slippery materials & the cord-insertion & the cross seam sections of heavy weight materials. Small cylinder-bed, suitable for stitching the tubular articles
- articles.





# CS-2516-03/S35-5×5



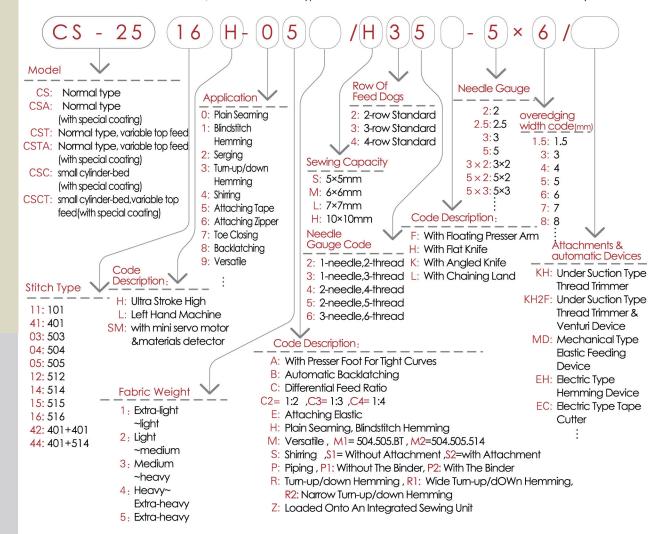
Model								
CS-2516-03/S35-5×5								
S.P.M.	Foot	Lift		Differential Batio				
7,500	5m	m	(	).7~2				
Stitch Len	ch Length(Max.)			Overedging Width				
3.8mm			5mm					
0.0			٠					
Needle gu		Nee		Thread				
V. X		Need	dle					
Needle gu	age		dle	Thread				

2-Needle, 5-Thread, Super High Speed, Safety Stitch,Overlock Machine (medium~heavy, Plain seaming) (Standard Type).

Applied with many improved & perfect new mechanisms, could:

- 1. Suitable for stitching light~medium fabrics (from extra light to extra heavy), and the seams are extremely beautiful.
- 2. The cleaning & maintenance & operation, are much easier than before.
- 3. Suitable for operating in super high speed, could be reduced noise & vibration, and increased the strength & durability.
- Excellent automatic lubricating and filtering (interchangeable) system, ensures the max.
- sewing speed is up to 7,500 s.p.m..

  Micro-adjustable and lever-adjustable differential feeding ratio.
- Push-button type of stitch length regulator, easy operation.
   (①KH: Under suction type thread trimmer ②2F: Venturi device. ③.....Are available.)



Model		Max. Sewing Speed S.P.M.	Lifting Of Presser Foot mm	Max. Stitch Length mm	Overedging width mm	Needle Gauge mm	differential ratio	Thickness Of The Sewn Products
CS-2516-02/S25-3×5	Plain Seaming	7500	5	3.8	4,5	3	0.7~2	Light~ Medium
CS-2516-03/S35-5×5	Plain Seaming <standard></standard>	7500	5	3.8	5,6	5	0.7~2	Medium
CS-2516SM-03/S35-5×5/KH2F	With Mini Servo Motor &materials Detector, under Suction Type Thread Trimmer & Venturi Device	7500	5	3.8	5,6	5	0.7~2	~heavy
CS-2516-04/L35-5×6	Plain Seaming	6500	7	5	5,6	5	0.8~1.5	heavy~ extra-heavy
CS-2516H-05/H35-5×6	Plain Seaming	6000	7	5	5,6	5	0.8~1.5	extra- heavy
CS-2542-53/S34-5×5	Inserting Tape	7000	5	3.8	(5)	5	0.7~2	Medium
CS-2516-53/S35-3×5	Inserting Tape	7000	5	3.8	4,⑤	3	0.7~2	~heavy
CS-2516-42/S35-3×5	shirring	7000	5	3.2	4,⑤	3	0.85~2.8	Medium
CST-2516-03/S35-5×5	Variable Top Feed	7500	5	3.8	5,6	5	0.7~2	Medium
CSA-2516-03/S35-5×5	With Special Coating	7500	5	3.8	5,6	5	0.7~2	~heavy

## CS-2516H-05/H35-5×6

## CS-2516SM-03/S35-5×5/KH2F



2-needle, 5-thread, Super High Speed, Safety Stitch, Overlock Machine. (plain seaming) (Extra-Heavy)



2-needle, 5-thread, Super High Speed, Safety Stitch, Overlock Machine (medium~heavy, plain seaming) (With mini servo motor & materials detector & Under Suction Type Thread Trimmer & Venturi Device) (materials detector)





## CS-2544-03/M36-5×2×4

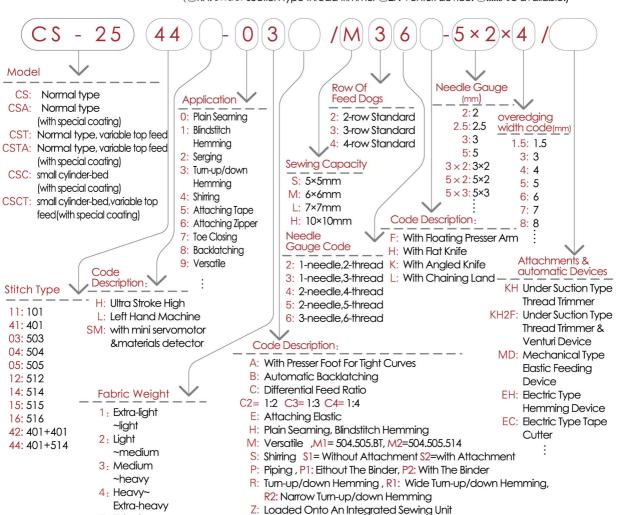


Model CS-2544-03/M36-5×2×4								
S.P.M. 7,000	Foot	Lift <b>mm</b>	F	Differential Ratio 0.7~2				
Stitch Len	gth(Ma	Overedging Width						
Needle gu	age	Nee	dle	Thread				
5×2mm	ո 3			6				
Needle System								
DC×27 (#9~#14)#11								

5: Extra-heavy

3-Needle, 6-Thread Super High Speed, Safety Stitch, Overlock Machine (medium~heavy, Plain seaming) Applied with many improved & perfect new mechanisms, could:

- 1. Suitable for stitching light~medium fabrics (from extra light to extra heavy), and the seams are extremely beautiful.
- 2. The cleaning & maintenance & operation, are much easier than before.
- 3. Suitable for operating in super high speed, could be reduced noise & vibration, and increased the strength & durability.
- Excellent automatic lubricating and filtering (interchangeable) system, ensures the max.
   sewing speed is up to 7,000 s.p.m..
- Micro-adjustable and lever-adjustable differential feeding ratio.
- Push-button type of stitch length regulator, easy operation.
   (①KH: Under suction type thread trimmer ②2F: Venturi device. ③.....Are available.)



Model		Max. Sewing Speed S.P.M.	Lifting Of Presser Foot mm	Max. Stitch Length mm	Overedging width mm	Needle Gauge mm	Differential Ratio	Thickness Of The Sewn Products
CS-2544-03/M36-5×2×4	Plain Seaming < Medium~heavy>	7000	5.5	3.8	4	5×2	0.7~2	Medium
CS-2544SM-03/M36-5×2×4	With MiniServo Motor &materials Detector, under Suction Type Thread Trimmer & Venturi Device	7000	5.5	3.8	4	5×2	0.7~2	~heavy
CS-2544-04/L36-5×3×5	Plain Seaming <heavy~extra-heavy></heavy~extra-heavy>	6500	7	5	5	5×3	0.8~1.5	heavy~ extra-heavy
CST-2544-03/M36-5×2×4	Variable Top Feed	7000	5.5	3.8	4	5×2	0.7~2	Medium
CSA-2544-03/M36-5×2×4	With Special Coating	7000	5.5	3.8	4	5×2	0.7~2	~heavy

### $CS-2544-04/L36-5 \times 3 \times 5$

## $CST-2544-03/M36-5 \times 2 \times 4$



3-needle, 6-thread, Super High Speed, Safety Stitch,Overlock Machine (Plain Seaming) (For Heavy~extra-heavy)



3-needle, 6-thread, Super High Speed, Variable Top Feed, Safety Stitch,Overlock Machine. (medium~heavy, plain seaming).