

**PFAFF**<sup>®</sup> Industrial

**5487**

Two thread chainstitch high-speed seamer  
with drop feed and variable top feed



# PFAFF 5487

## Special features:

- Universally applicable
- Available with push- or pull-type top feeder
- Fullness application or shift-free sewing, due to variable top feed
- Instant-change of the top feed setting during sewing by pedal- or knee-switch control (-918/14)
- Feed regulator with integrated top feed control levers
- Separately adjustable pressure of vibrating presser for optimum sewing of difficult fabrics
- Bridge type bearings on take up lever assembly and feed regulator
- Sealed, maintenance-free roller bearings
- Fully enclosed gearcase with "life-time" lubrication pads
- Conveniently arranged controls
- Reliable and fast adjustment due to built-in timing gauges
- Most parts of the 5480 Series standardized, thus lower cost of spare-part stocking.

## PFAFF 5487-814/01: *Single-needle version*

### **-6/41 (standard version)**

For plain seaming operations with push-type top feed (for applying fullness). Subclass available as part set.

### **-34/41**

Same as -6/41 but for lighter materials

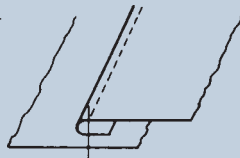
### **-6/62**

For plain seaming operations, mainly shift-free joining of two material plies, with pull-type top feed and bridge-type part set.

### **Available as part set:**

### **-148/02**

Special part set with attachment for left overlapping and folding the left edge, and joining/-top-stitching at the same time (shirt yokes).



## PFAFF 5487-814/01: *Two-needle version*

### **-6/41**

For plain seaming operations with push-type top feed (for applying fullness).

Needle gauges: x 2.4 (standard),  
available as part set: x 4.8, x 6.4

## Work aids:

### -900/71

Thread trimmer  
Electro-pneumatically operated

### -910/04

Automatic foot lift  
Electro-pneumatically operated

### -913/52

Needle positioner  
For machines without -900/71

### -917/35

Stitch condensation mechanism  
Mechanically or automatically controlled.

### -918/14

Quick-set top feed with visual indicator.  
With this system it is possible to pre-select two different feed settings and trigger them by knee-switch control. The pre-selected settings are accurately reproducible.

### -918/55

Programmable fullness control

### -925/03

Air filter/regulator (for pneumatic systems)



## Table:

	Model	Subclasses	Number of needles	Needle gauge range in mm	Maximum stitch length in mm	Max. sewing speed in s.p.m.*	Motor speed in r.p.m. at 50 Hz	Motor speed in r.p.m. at 60 Hz	Needle system	Stitch type	Needle bar stroke	Needle size in 1/160 mm
<b>5487</b>	<b>B</b>	-6/41**	1	4.5	5000	2800	3400	4463-35	401	30	90-110	
		-6/41	2	2.4	4.5	4200	2800	3400	4463-35	401	30	90-110

\* Depending on material and operation

\*\* Available with thread trimmer -900/71

## Specifications:

**Stitch type:**

401 (double chain stitch)

**Max. sewing speed:**

5,000 s.p.m.

**Eff. dia of balance wheel:**

65 mm

**Motor power:** 0.550 kW**Motor speed:**

see table

**Model:** B**Max. stitch length:**

4.5 mm

**Needle system:**

4463-35

**Fabric clearance:**

7.0 mm

**Top feed stroke:**

3.2 on pushing-type

top feed

2 mm on pulling-type

top feed

**Clear workspace:**

260 x 130 mm

**Bedplate dimensions:**

476 x 177 mm

**Net weight (sewing head):**

approx. 40 kg

**Gross weight (sewing head in carton):** 48 kg**Carton dimensions:**

70 x 30 x 54 cm

The machine is equipped with finger-guard, belt- and take-up lever guards as standard.

Subject to alterations in design, dimensions and weight.

For further information please contact our Product Management department  
Tel.: +49-631-200-1541, Fax: +49-631-200-1383

**Hotlines:**

Technical service: +49-175/2243-101

Application consultancy: +49-175/2243-102

Spare-parts hotline: +49-175/2243-103



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**PFAFF Industriesysteme  
und Maschinen AG**

Hans-Geiger-Str. 12 – IG Nord  
D-67661 Kaiserslautern

Telefon: +49-631/200-0

Telefax: +49-631/17202

E-mail: [info@pfaff-industrial.com](mailto:info@pfaff-industrial.com)

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